

# Developing Engineered Polymeric Reinforced Cementitious Composite (EPRC) Using Mechanics of Materials Principles and Nature-Inspired Hollow Architectures

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**Presented by: Amir Farnam, Associate Professor, [yf338@drexel.edu](mailto:yf338@drexel.edu)**

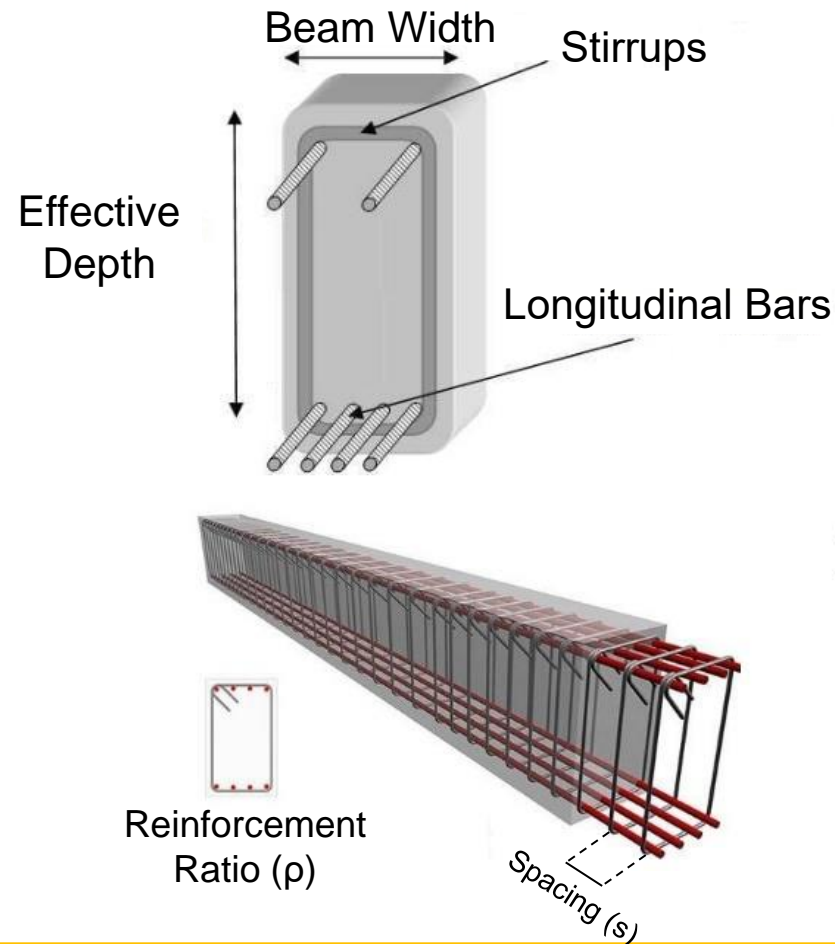
Drexel University

Fall 2024

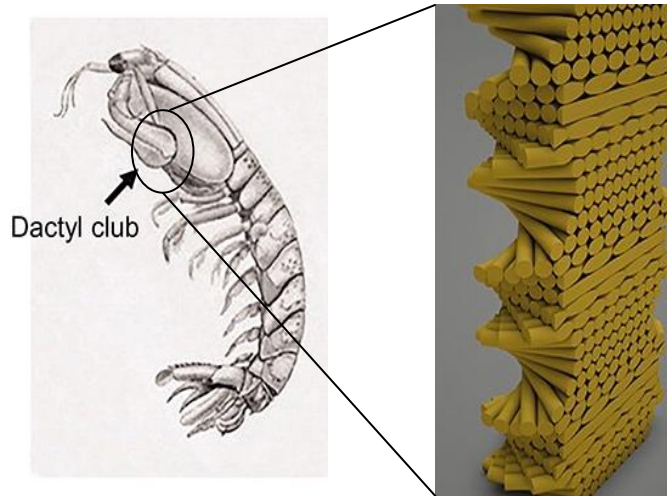


# Conventional Reinforced Concrete

- Reinforcements are often used to improve tensile behavior.
- They help increase concrete toughness and prevent catastrophic tensile failure.

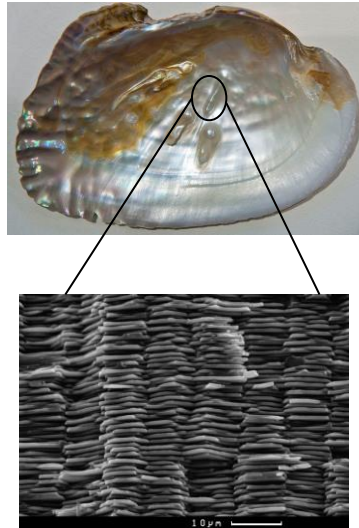


# Nature-Inspired Architectures



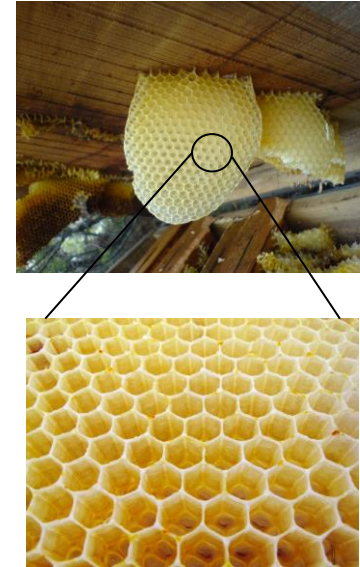
**Bouligand:  
Improving  
fracture  
toughness**

Pinto et al., (2016)



**Alternating  
layers in Nacre:  
Improving  
fracture  
toughness**

Rosewitz et al., (2019)



**Honeycomb,  
sandwich effect:  
Improving  
compressive  
strength**

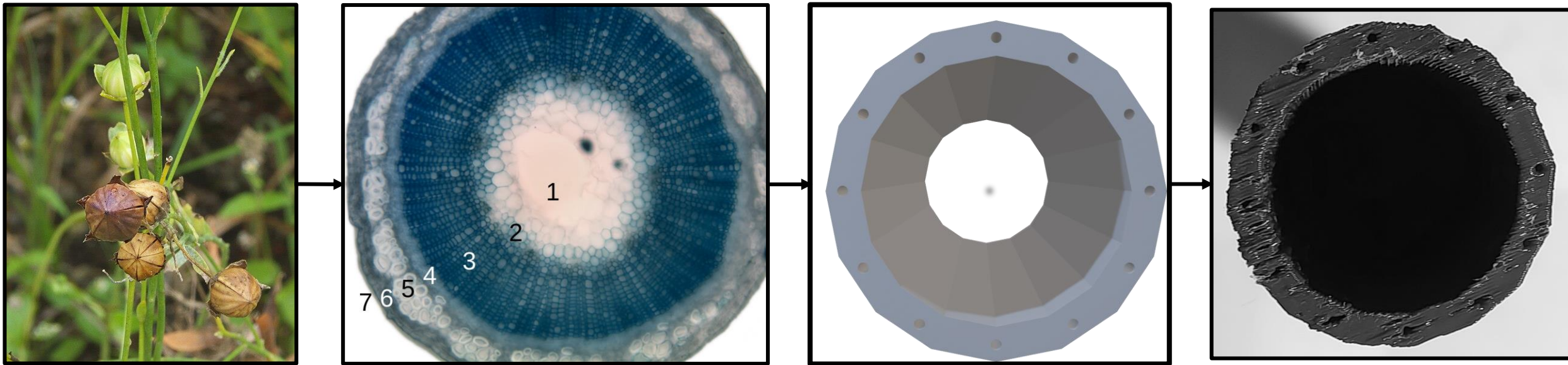
Hector et al., (2019)



**Plant Stem:  
Improving flexural  
behavior**

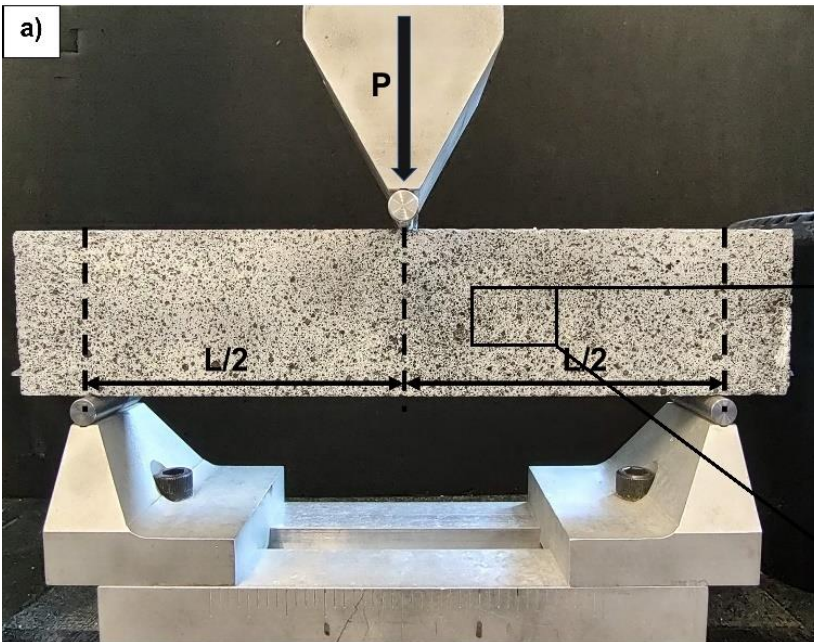
Speck et al, (2013)

# Plant Stem-Inspired Macro-Architectures:



# Research Methodology

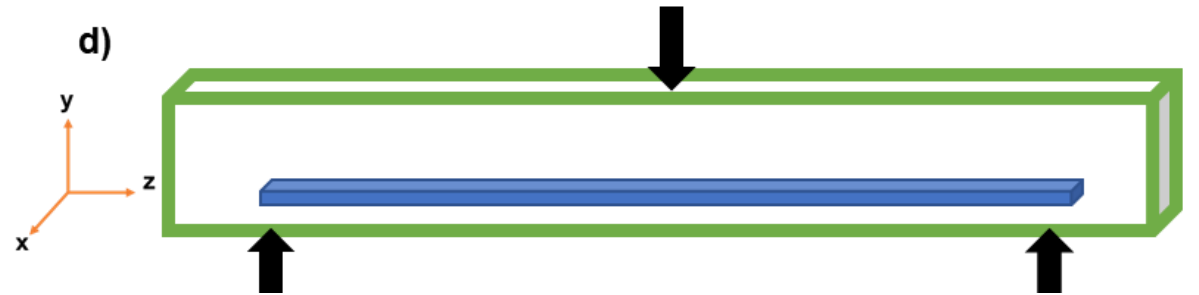
## Experimental Analysis:



**3-Point Bending**



**DIC**



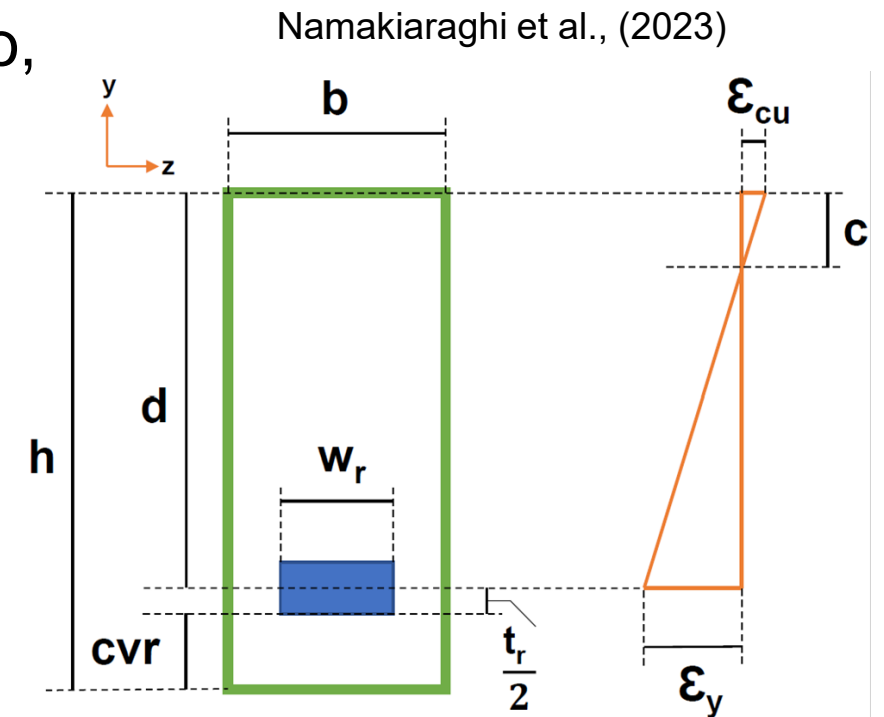
- Mid-point deflection at rupture:
  - Random speckle pattern
  - GOM Correlate software
  - Mortar,  $w/c=0.42$  with polymeric reinforcement

# Research Methodology

## Reinforcement Design

To find the balanced longitudinal reinforcement ratio, based on theories from mechanics of materials:

- Depth of reinforcement:  $d = h - cvr - \left(\frac{t_r}{2}\right)$
- Depth of neutral axis:  $c = \left(\frac{\epsilon_{cu}}{(\epsilon_{cu} + \epsilon_y)}\right) \times d$
- Cross-section:  $A_r = \left(\frac{1}{f_y}\right) \times (0.85 \times f'_c \times b \times \beta_1 \times c)$
- Reinforcement ratio:  $\rho_{bal} = \frac{A_r}{A}$



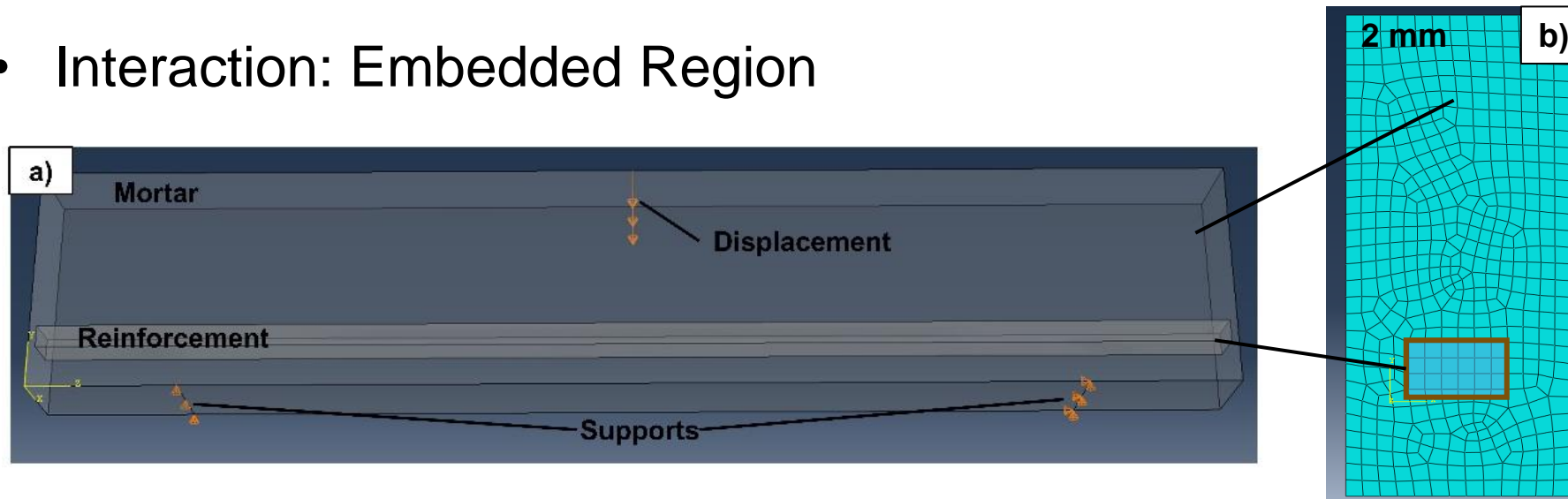
# Research Methodology

## Numerical analysis:

- Mortar Matrix: Concrete Damaged Plasticity
- Reinforcement: Ductile Damage
- Interaction: Embedded Region

$$d_c = 1 - \frac{\sigma_c}{\sigma_{cu}}$$

$$d_t = 1 - \frac{\sigma_t}{\sigma_{t0}}$$

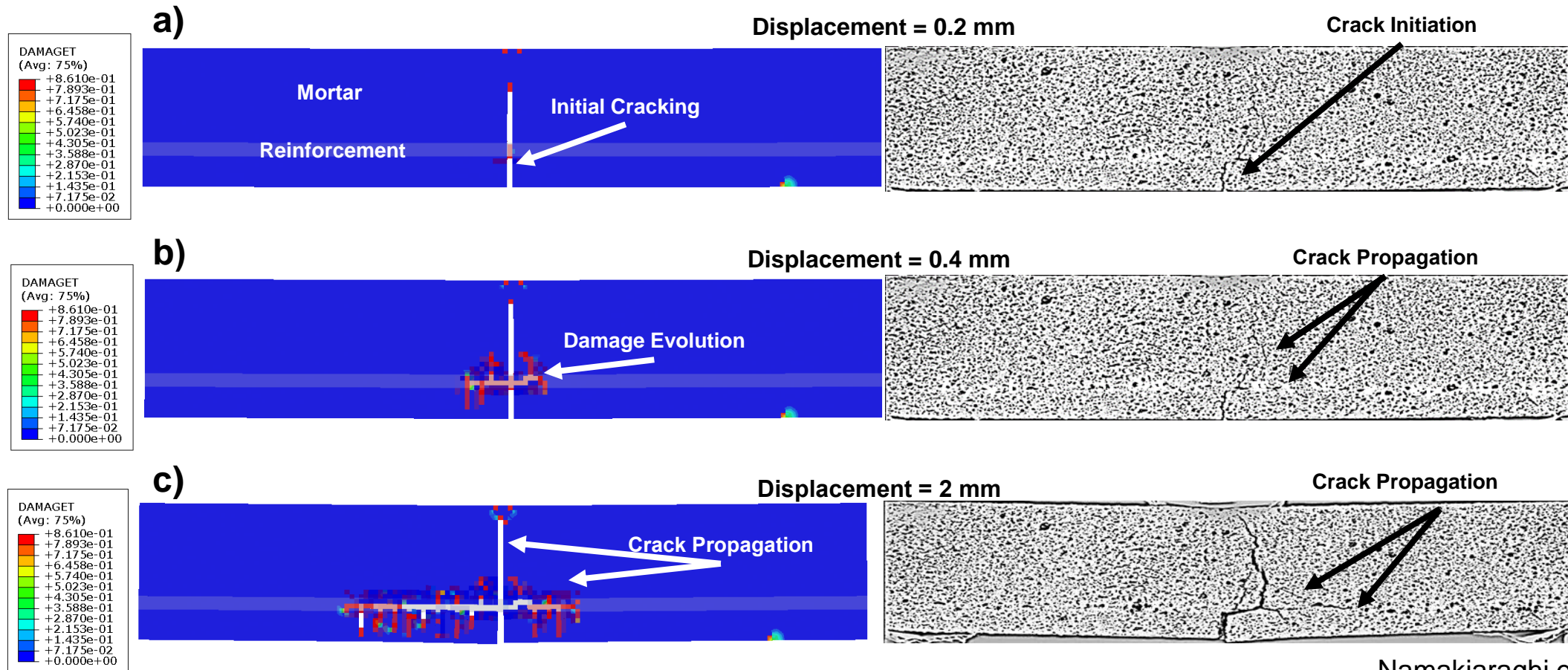


Namakiaraghi et al., (2024)

# Calibration of FEM Model:

## FEM Damage Evolution

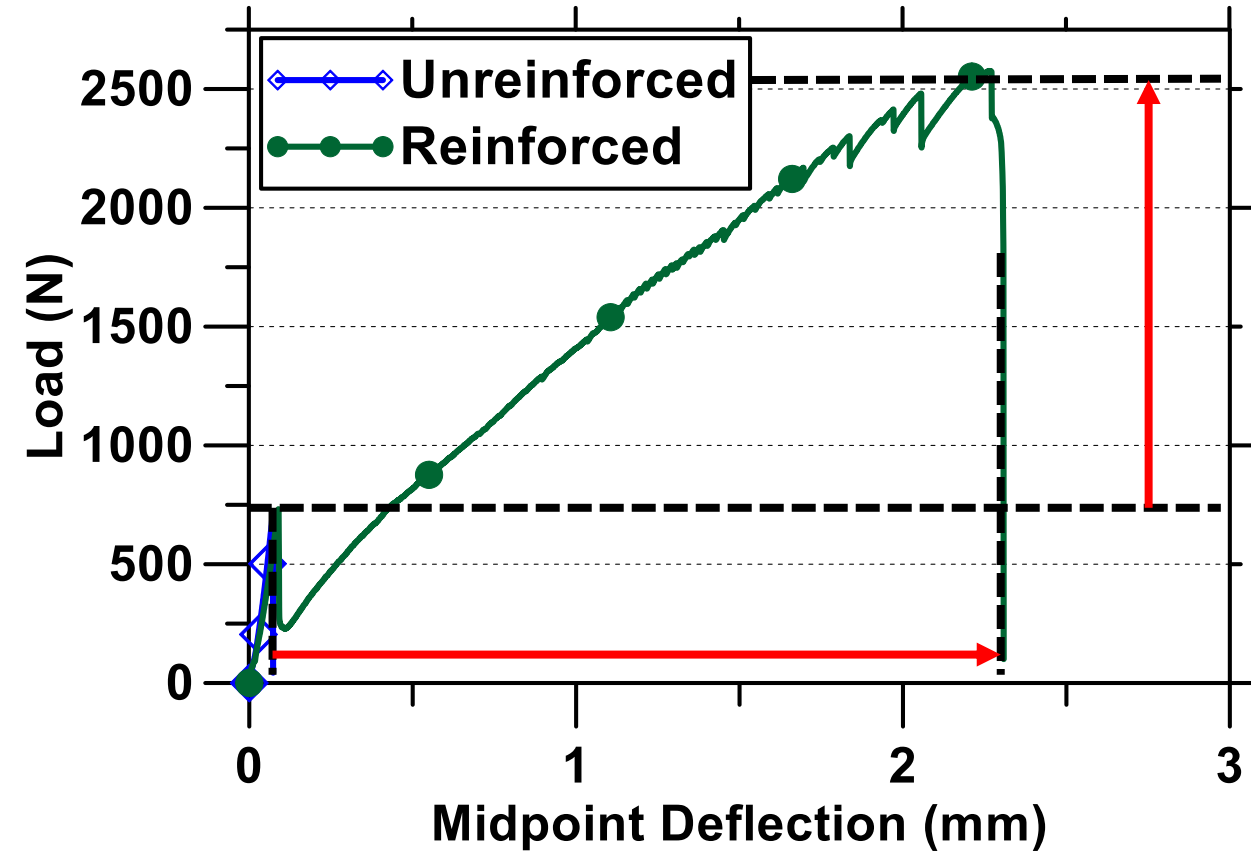
## Crack Propagation in Experiment



Namakiaraghi et al., (2024)



- Enhanced flexural strength
- Improved ductility
- Enhanced bond strength
- Reinforcement ratio was adjusted
- Numerical model was developed

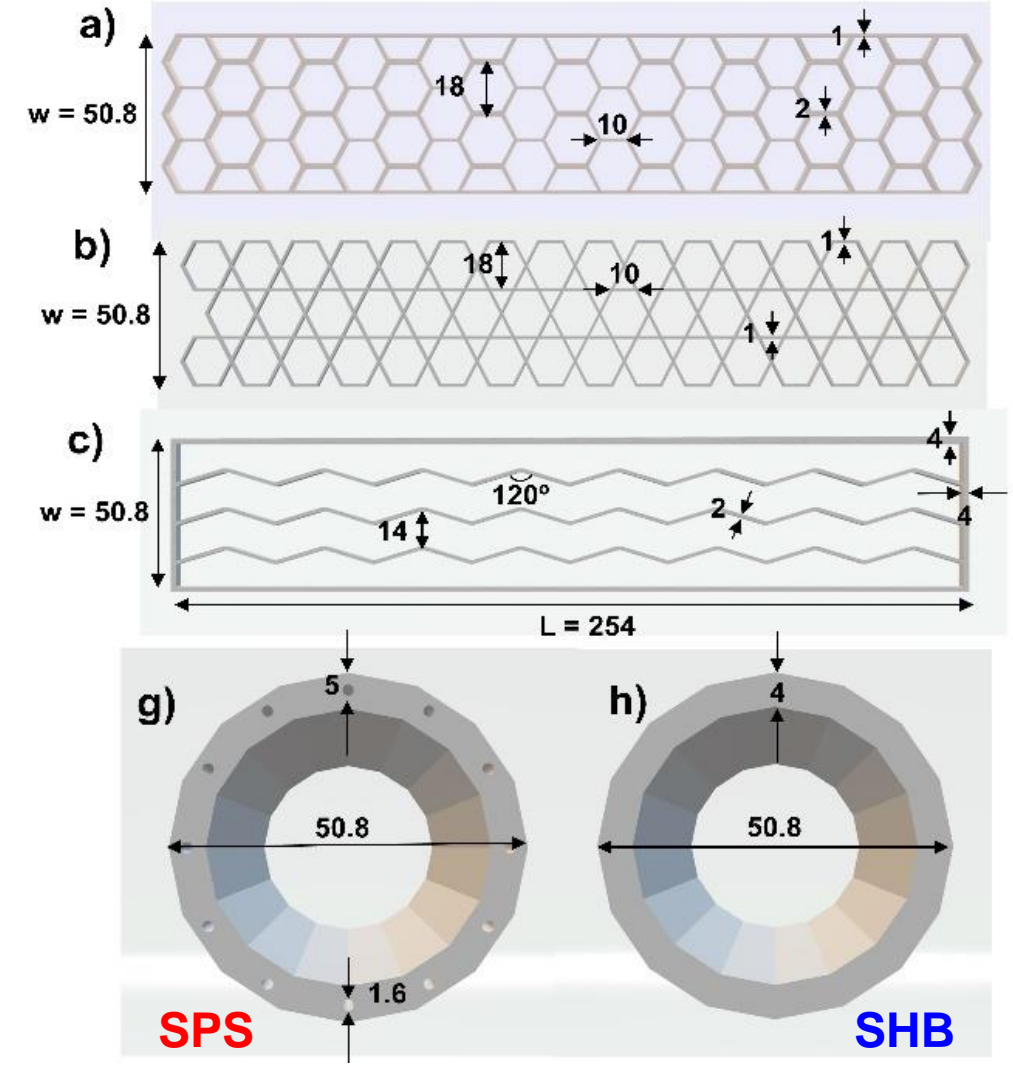


# Macro-Architected Reinforcement Design:

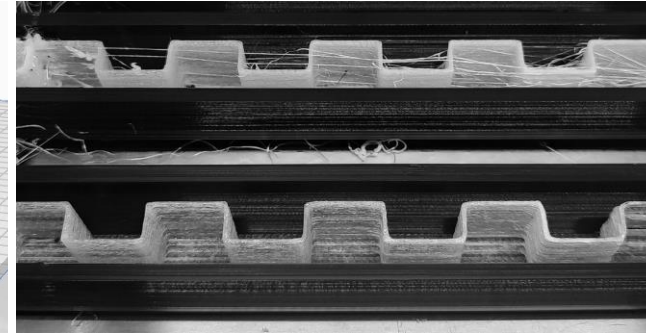
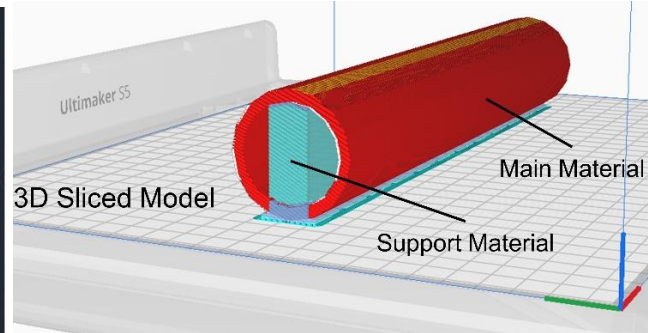
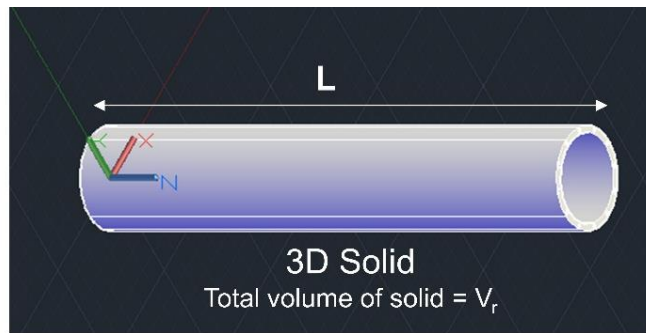
- Cellular
  - Hexagonal (HXN)
  - Kagome (KGM)
  - Sinusoidal (SNS)
  
- Hollow
  - Hollow bar (SHB)
  - Plant stem (SPS)

Design constraints

- $\rho_{bal}$
- Cover



# Design, manufacturing and casting process:



3D CAD

AutoCAD  
3D Model

Slicing

CURA  
0.2 mm

3D Printing

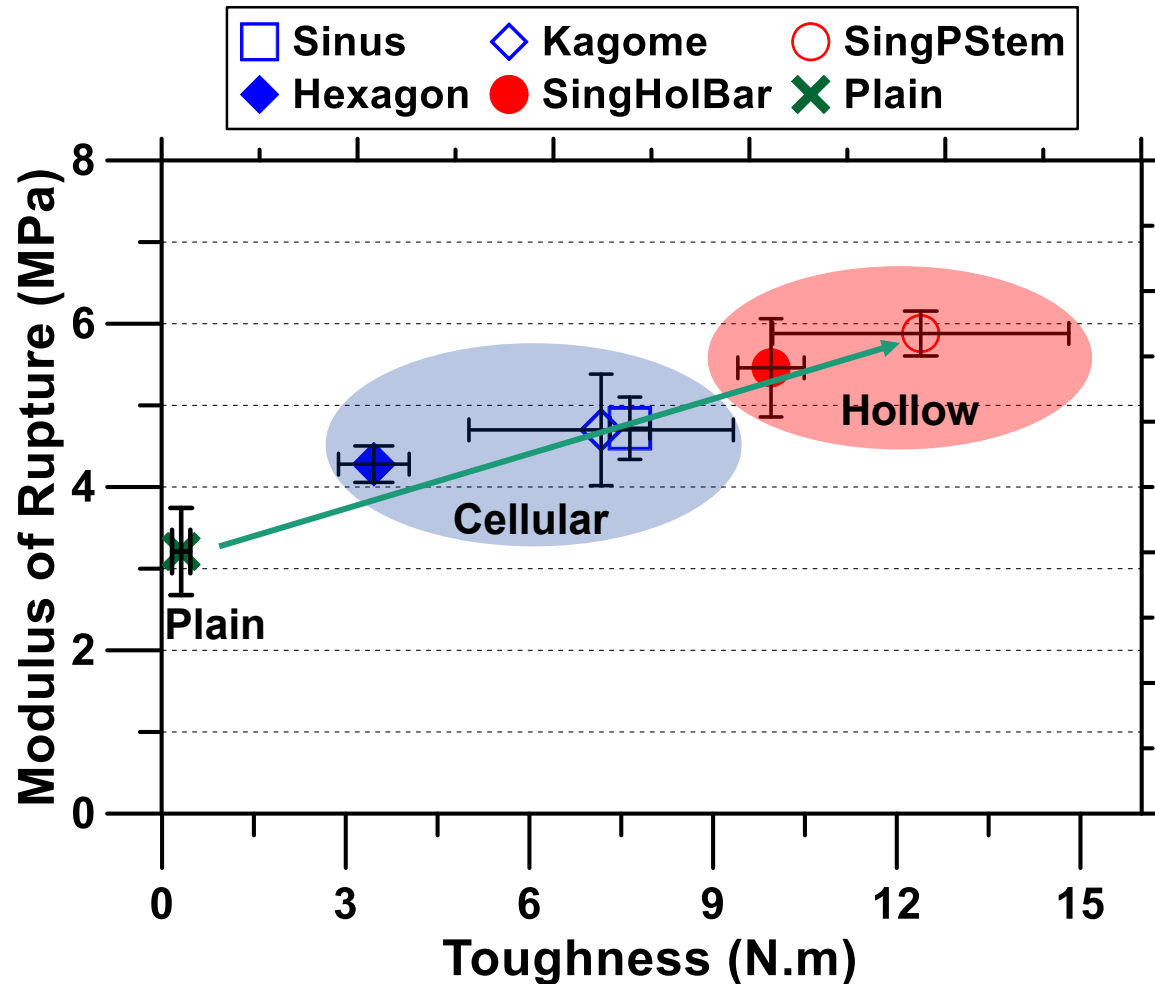
Main: PLA  
Support: PVA

Casting

w/c = 0.42  
Silica sand

Namakiaraghi et al., (2024)

# Results: strength vs toughness

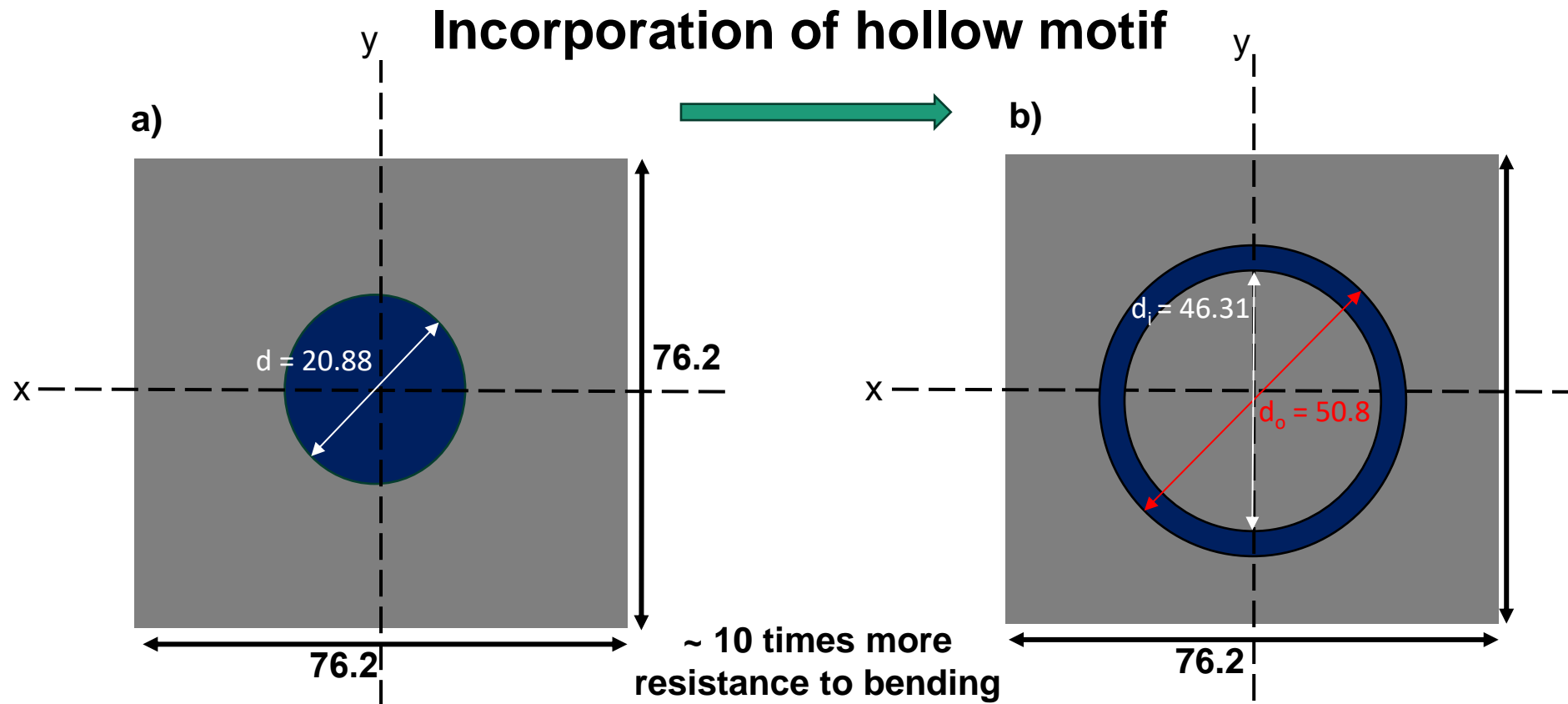


- From bottom left to top right, the flexural properties improve.
- Compared to plain, incorporating the polymeric reinforcements significantly enhances the flexural properties.
- Hollow reinforcements perform better than cellular.

Namakiaraghi et al., (unpublished data)

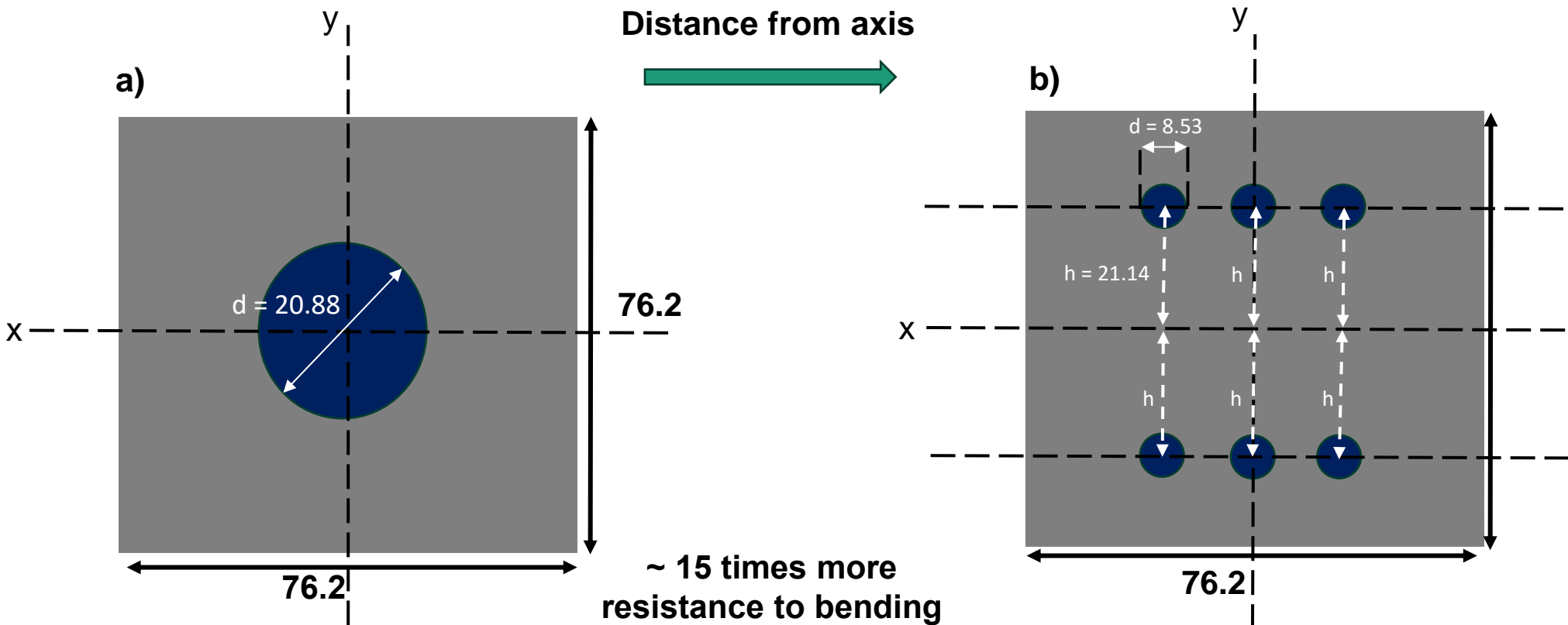
# Concept of Area Moment of Inertia:

$$\sigma = \frac{Mc}{I}$$



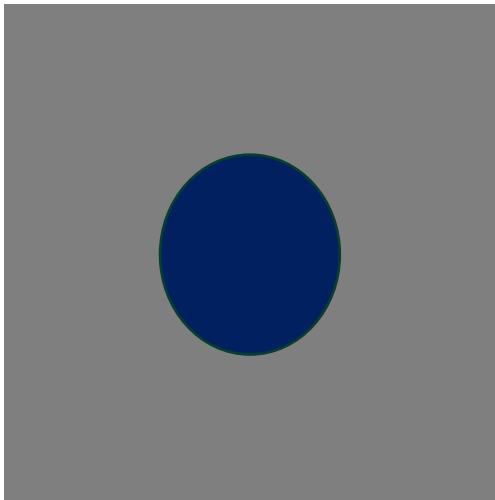
# Mechanics of Materials (MoM)-based Design

$$\sigma = \frac{Mc}{I}$$

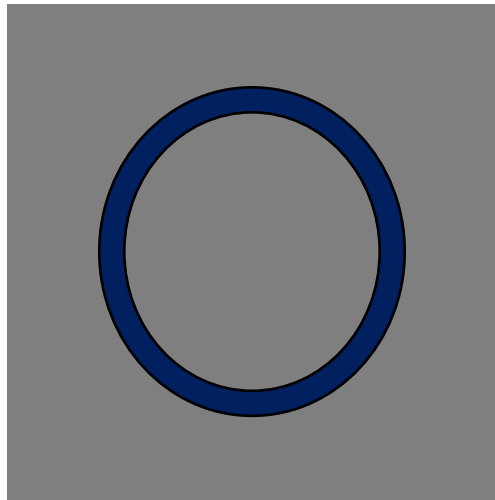


# MoM + Hollow Design:

Singular rebar



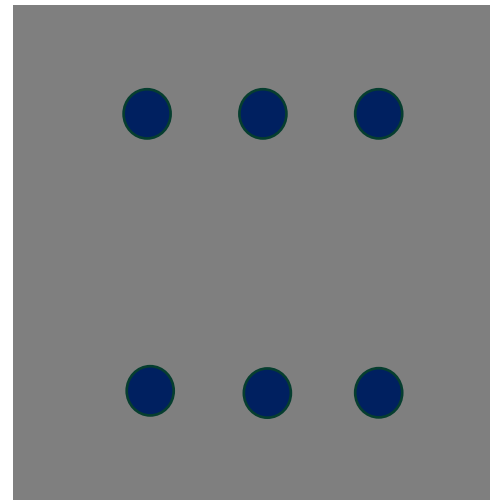
Solid  
 $l_x$



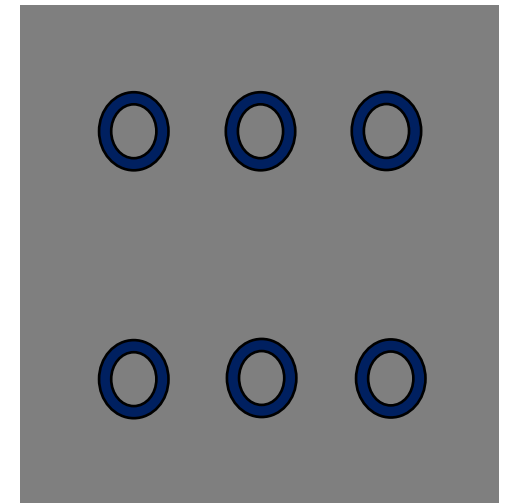
Hollow  
 $\sim 10l_x$



MoM-based

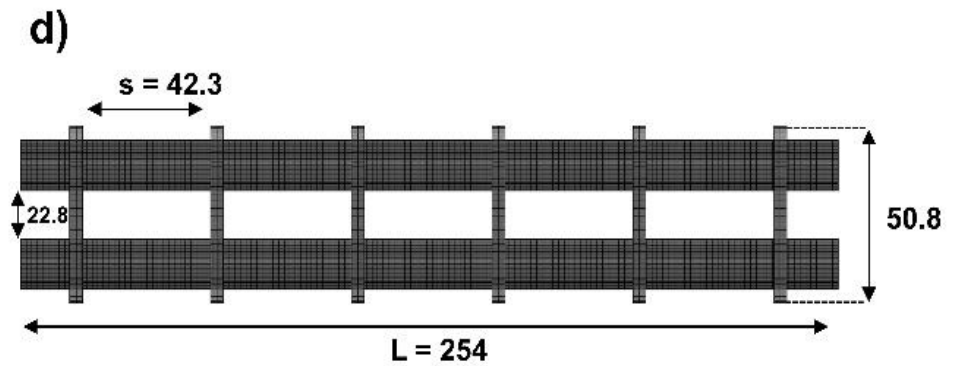
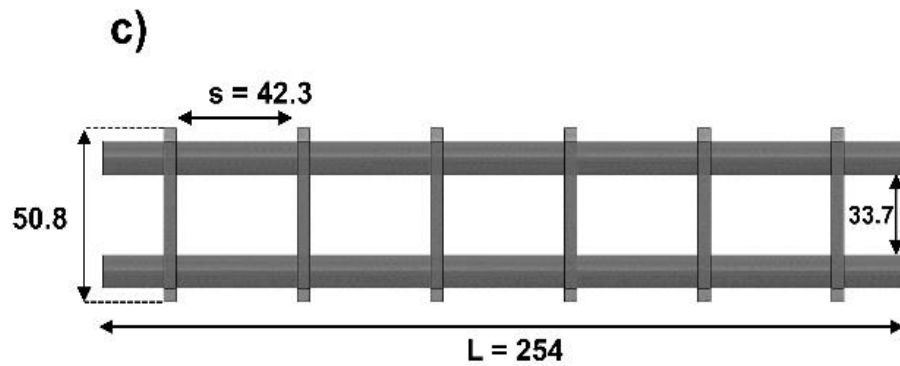
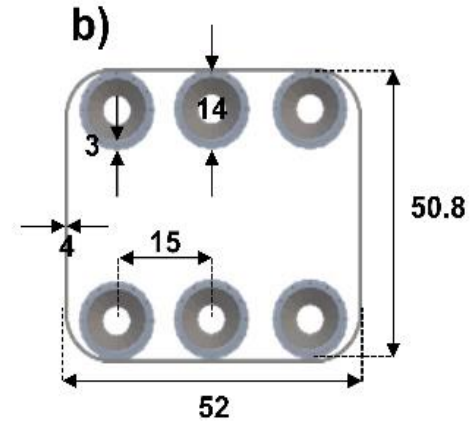
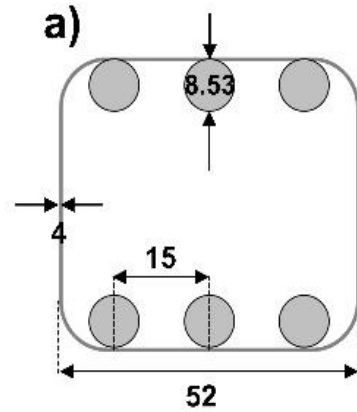


Solid  
 $\sim 15l_x$



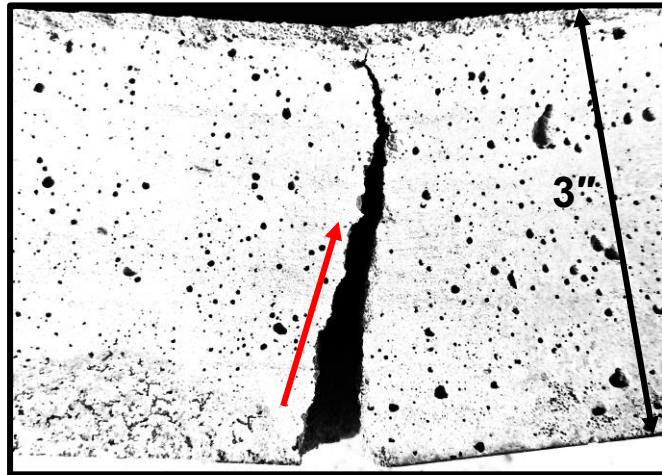
Hollow  
 $\sim 12.5l_x$

# Design Layout:

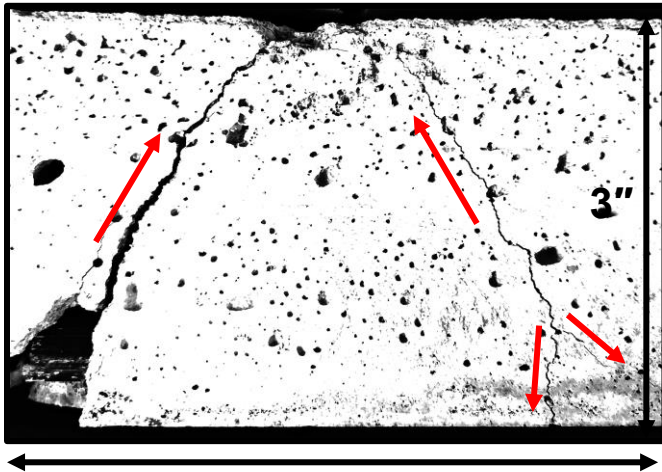




# Results: 3-Point Bending

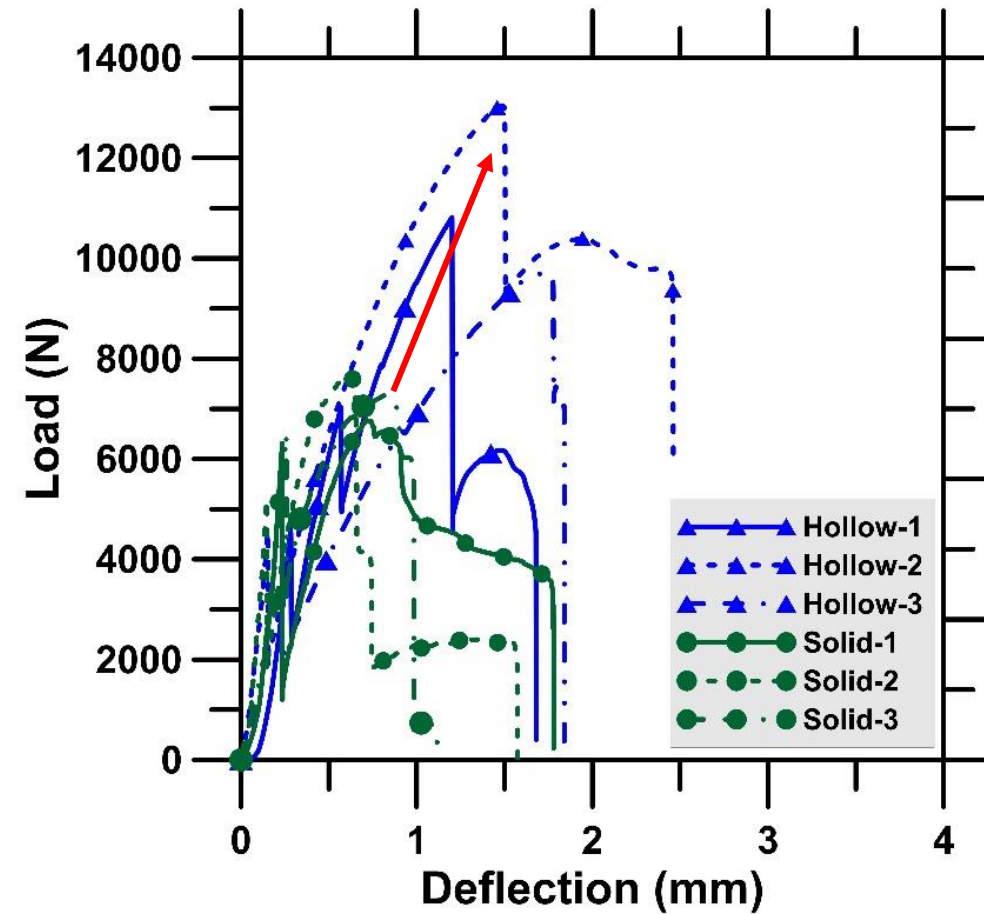


Solid



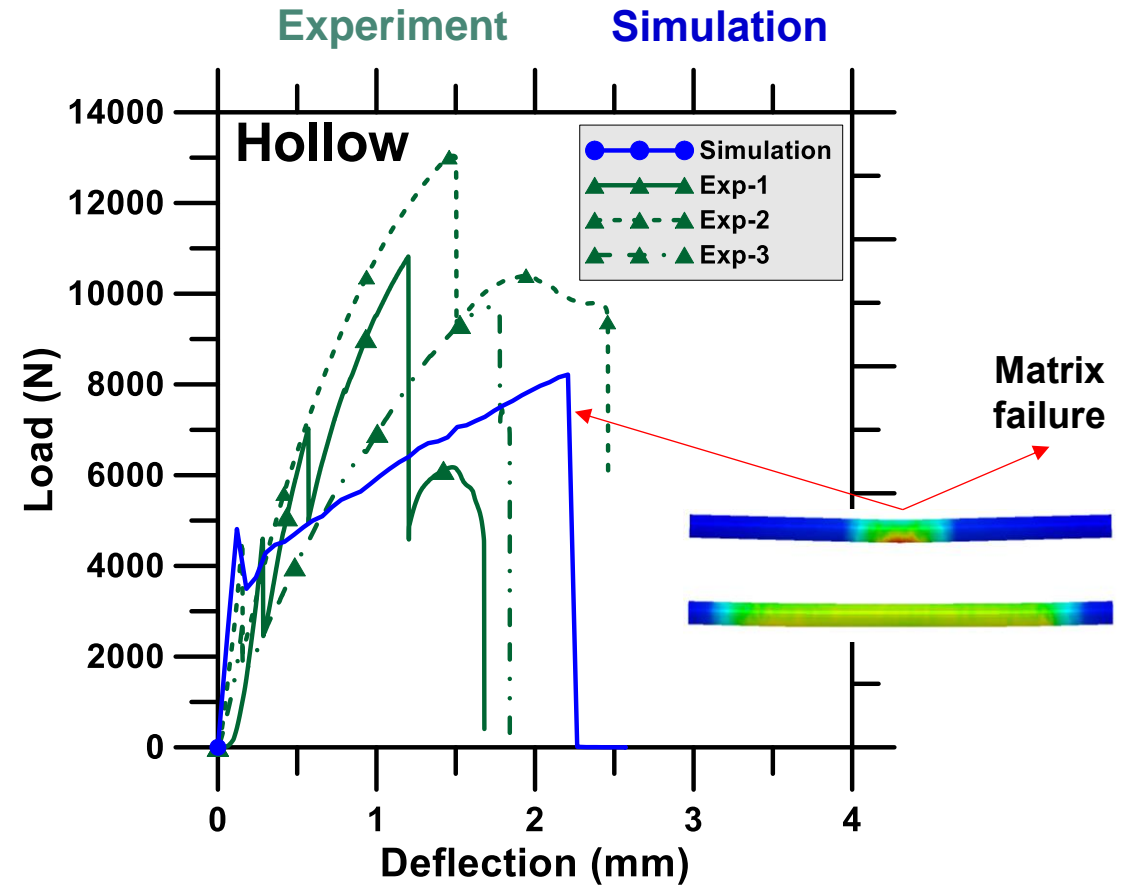
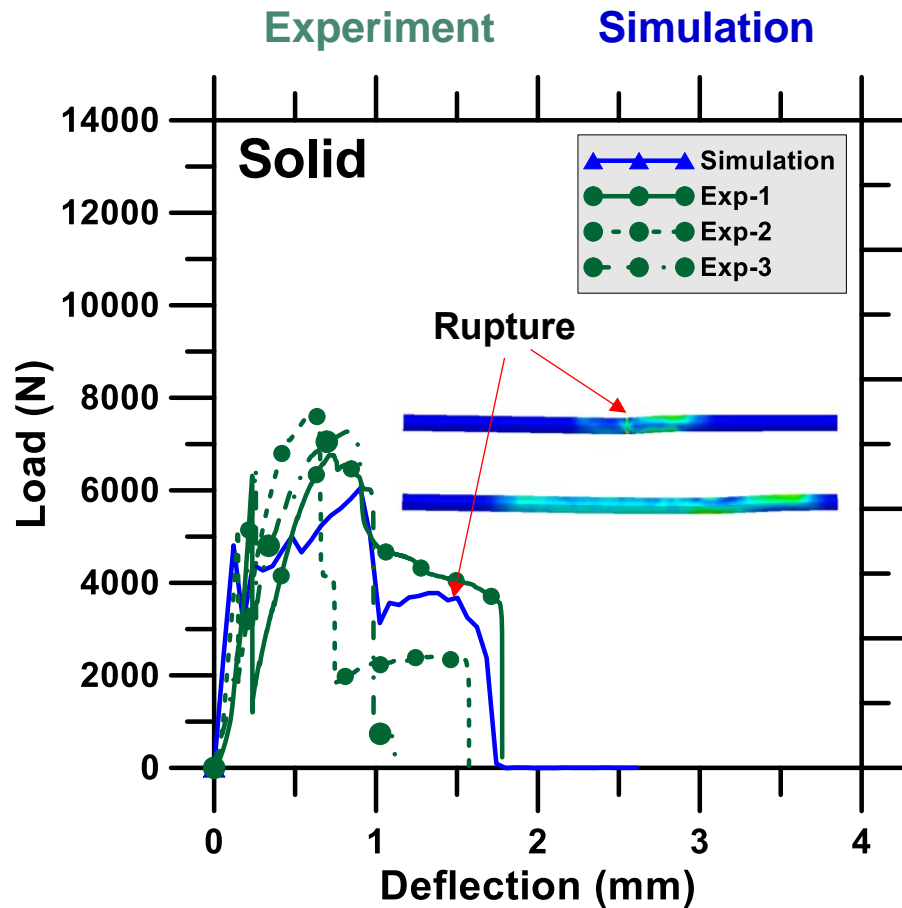
Hollow

4.5"



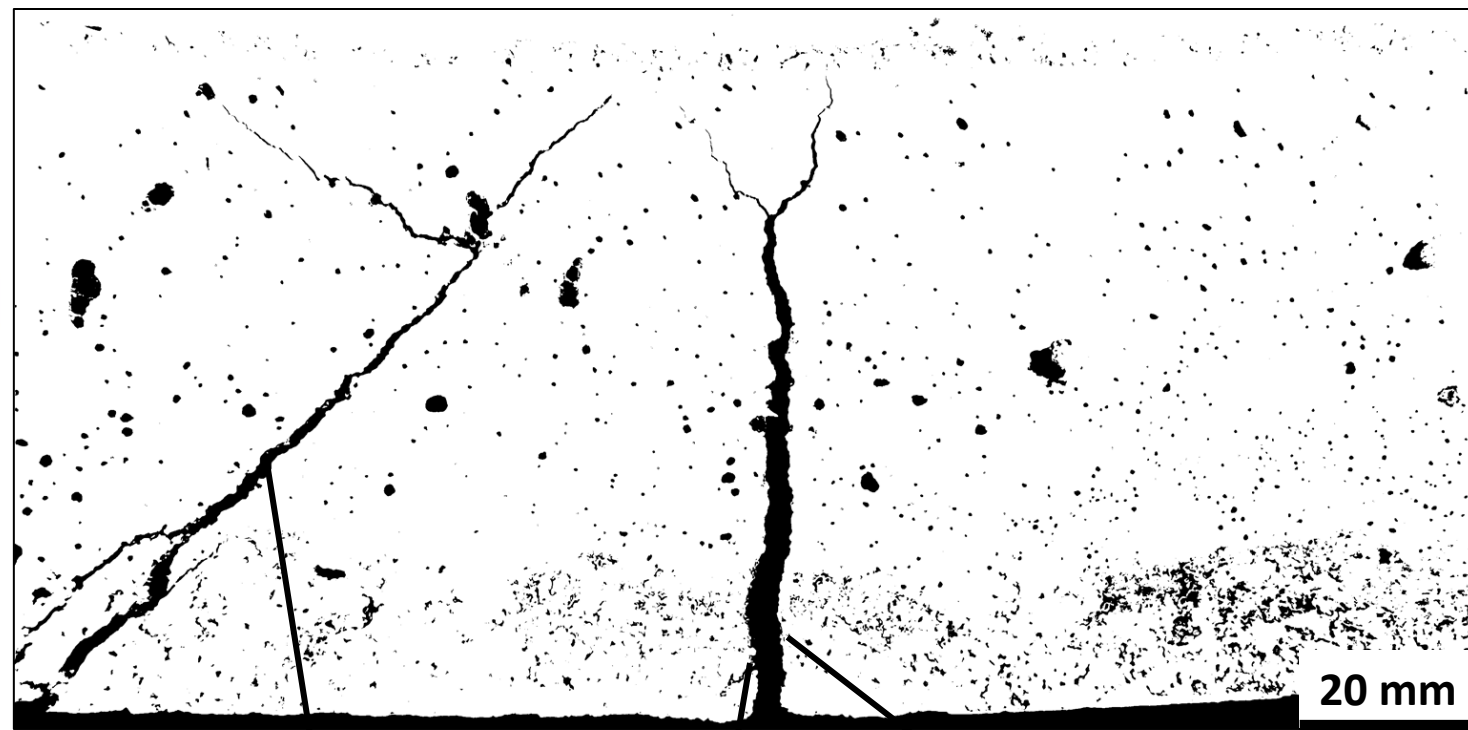
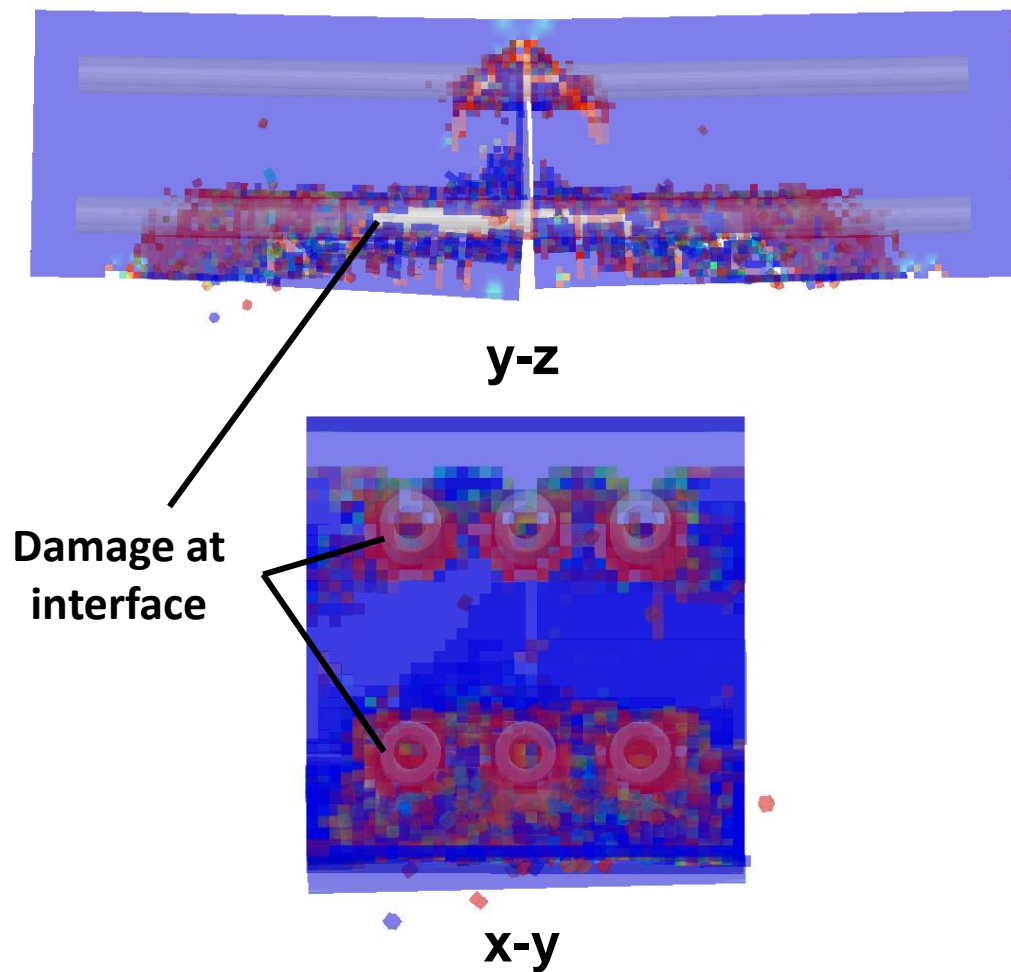
Namakiaraghi et al., (2024)

# Results: 3-Point Bending, MoM



Namakiaraghi et al., (2024)

# Results: failure mechanisms



Shear crack

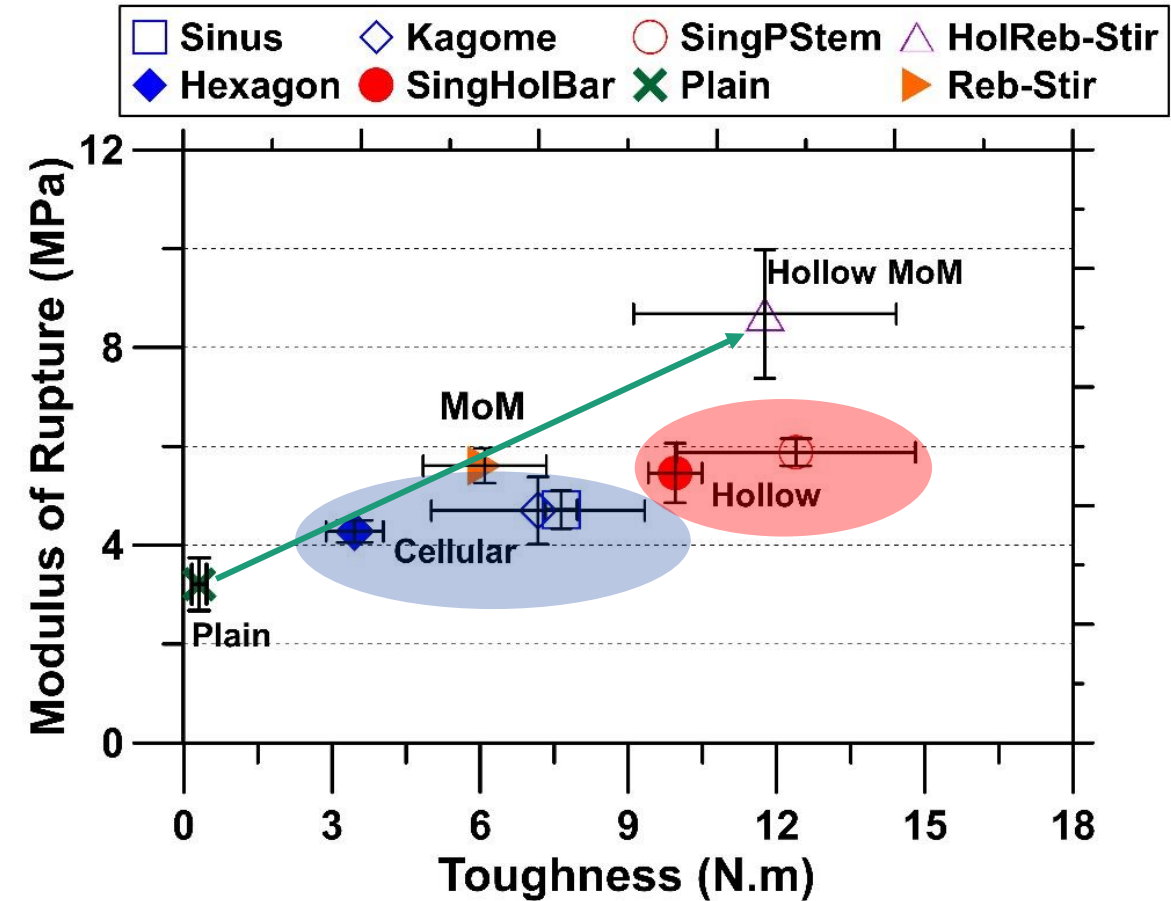
Reinforcement  
did not break

Tensile crack

Namakiaraghi et al., (2024)

# Strength vs toughness:

- Higher area moment of inertia and bond strength work together to enhance the flexural properties in hollow architectures.
- Synergetic integration of nature-inspired motifs and MoM-based design provided the best flexural properties.

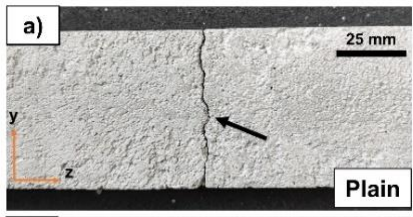


Namakiaraghi et al., (2024)

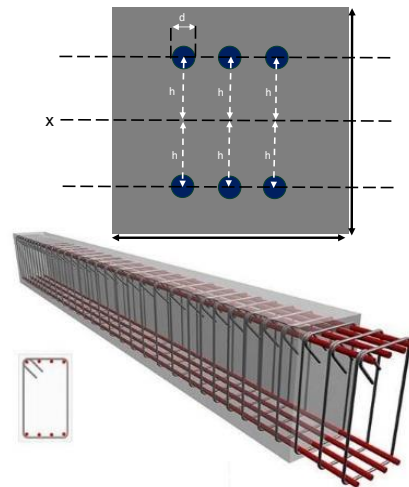
# Summary: Development of Engineered Polymeric Reinforced Cementitious Composite (EPRC):

Flexural behavior enhancement

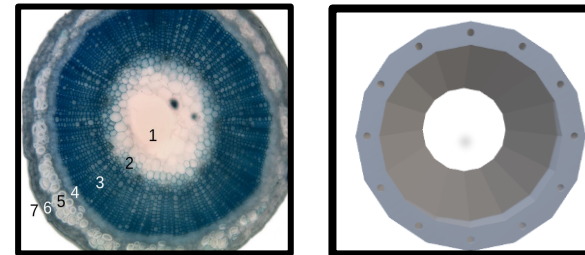
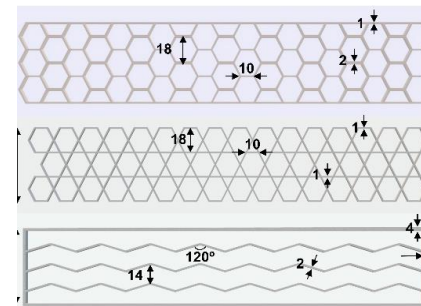
Plain concrete, a quasi-brittle material



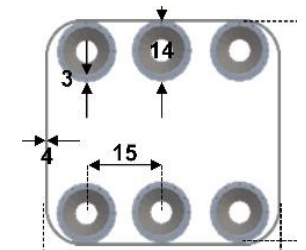
MoM-based reinforcement design



Nature-inspired macro-architected reinforcement design



Introduction of hollow motifs into the MoM-based design



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