

# Superhydrophobic, Icephobic, and Photocatalytic Coatings for Concrete

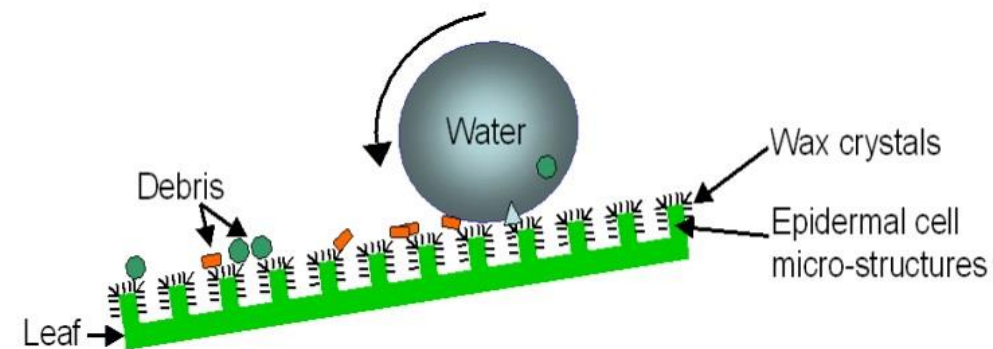
Presenter:

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Advisor: Dr. Konstantin Sobolev

Hydrophobicity prevents water droplets from attaching and penetrating through the surface.

Photocatalytic property breaks down bio-organic material and nitrogen oxide (NOx) when exposed to light.



Hydrophilic surface

$$\Theta < 30^\circ$$

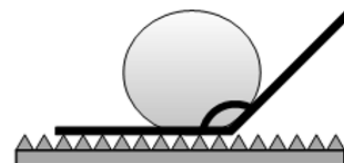
(standard concrete)



Hydrophobic surface

$$90^\circ < \Theta < 120^\circ$$

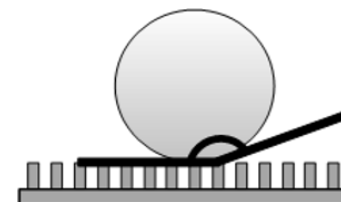
(concrete with PEHSO/PMHS)



Overhydrophobic surface

$$120^\circ < \Theta < 150^\circ$$

(concrete with PEHSO/PMHS & micro particles)



Superhydrophobic surface

$$\Theta > 150^\circ$$

(concrete with PEHSO/PMHS, micro & nano particles)

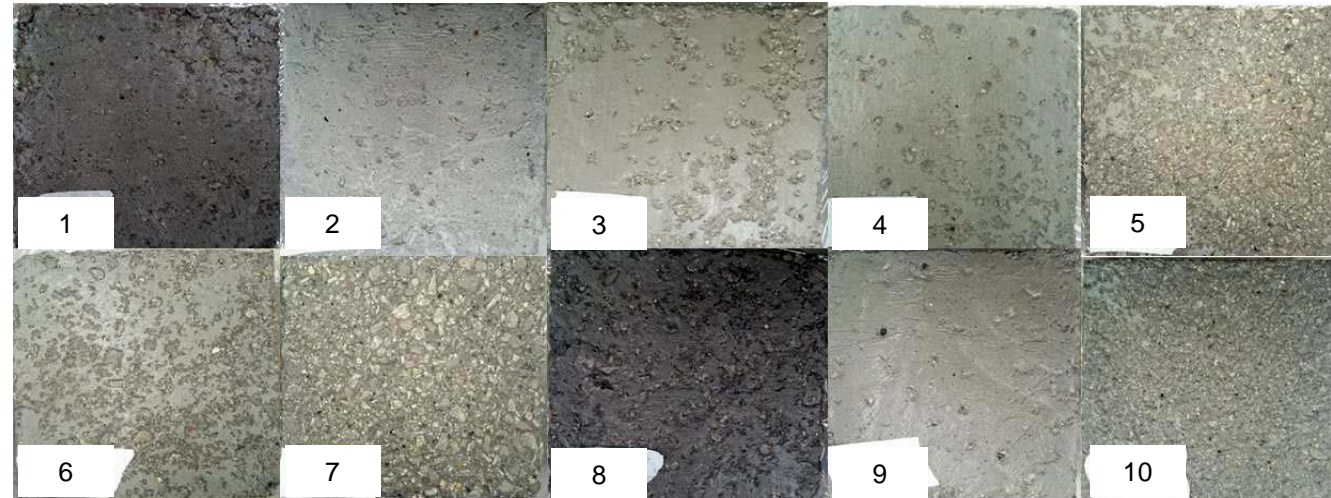
# Why we care – durability performance

> **Freeze-Thaw Performance:**  
DF > 92%

> **The Surface Resistivity:** of concrete was in the range of 25-200 kΩ.cm, which correlates to 100-1,000 Coulombs when tested for Rapid Chloride Permeability (ASTM C1202) and corresponds to concrete with a **Very Low Permeability**

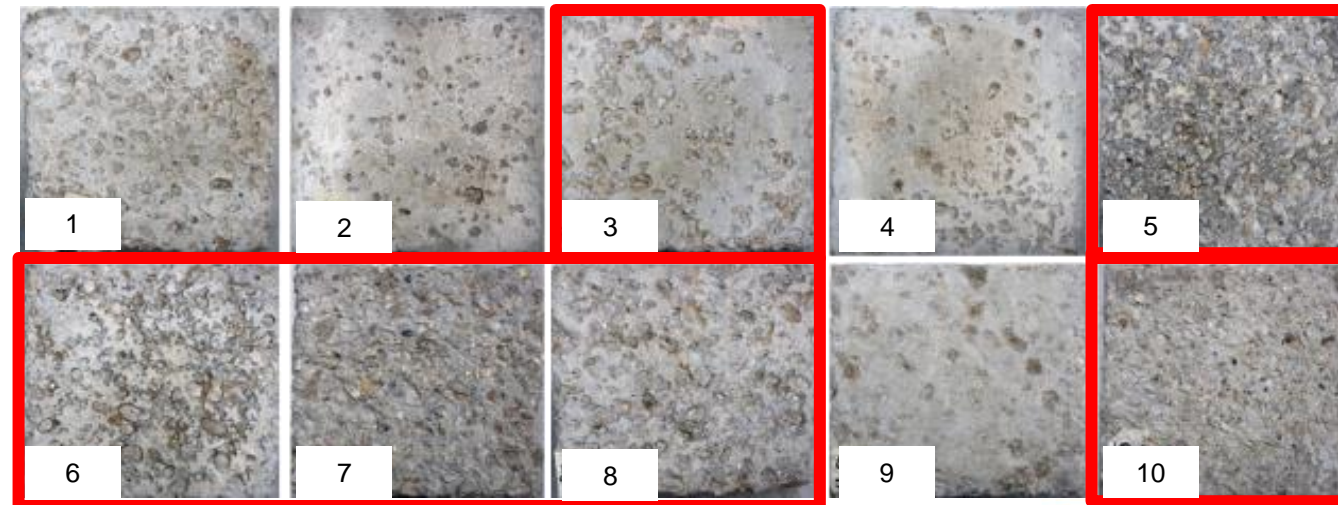
## > Salt-Scaling:

After  
10 cycles



Sample	
#	ID
1	L-M
2	L-H
3	L-M-C30
4	L-H-C30
5	L-M-F15
6	L-H-F15
7	L-M-F30
8	L-H-F30
9	L-M-C15-F15
10	L-H-C15-F15

After  
50 cycles

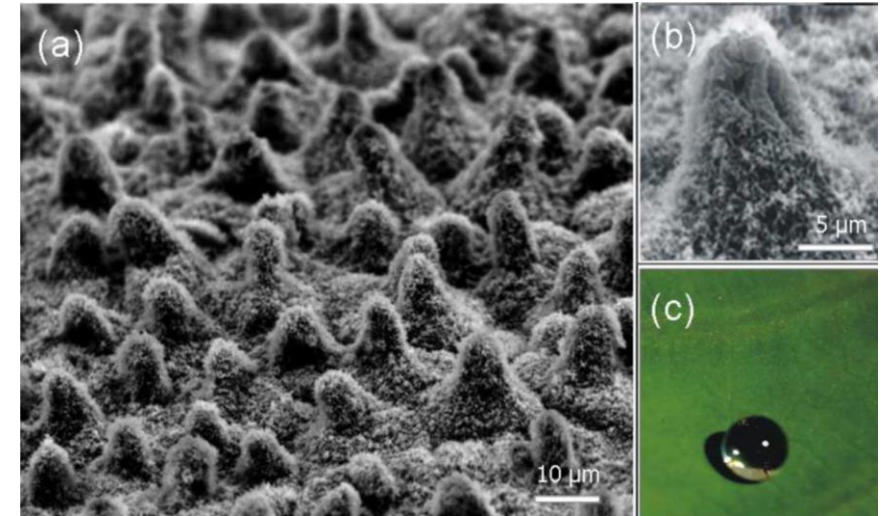


Weight loss after  
50 cycles >1%



Our research was designed to demonstrate:

- protection mechanisms of  $\text{TiO}_2/\text{ZnO}$ -phosphate micro-texture patterns coated by silicone-organic compounds mimicking Lotus leaf effect
- the pathways to produce cement-based materials with ultimate durability and additional performance characteristics: *superhydrophobic, icephobic, anticorrosive, photocatalytic, and, even, antibacterial.*

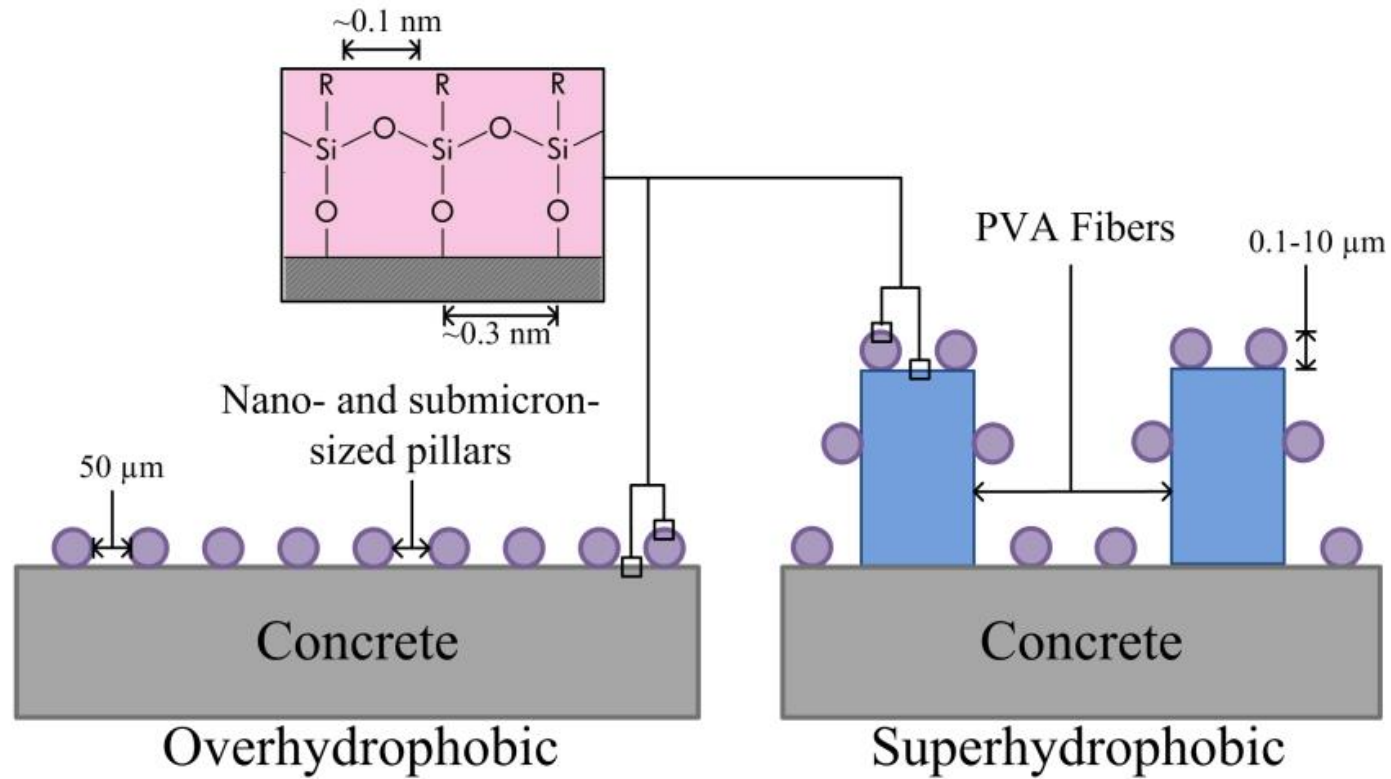


**We propose two approaches:** Single layer (2) and double layer (1 and 2 combined), based on:

(1) *inorganic polymer bonded to the substrate to impose the hierarchical surface roughness*

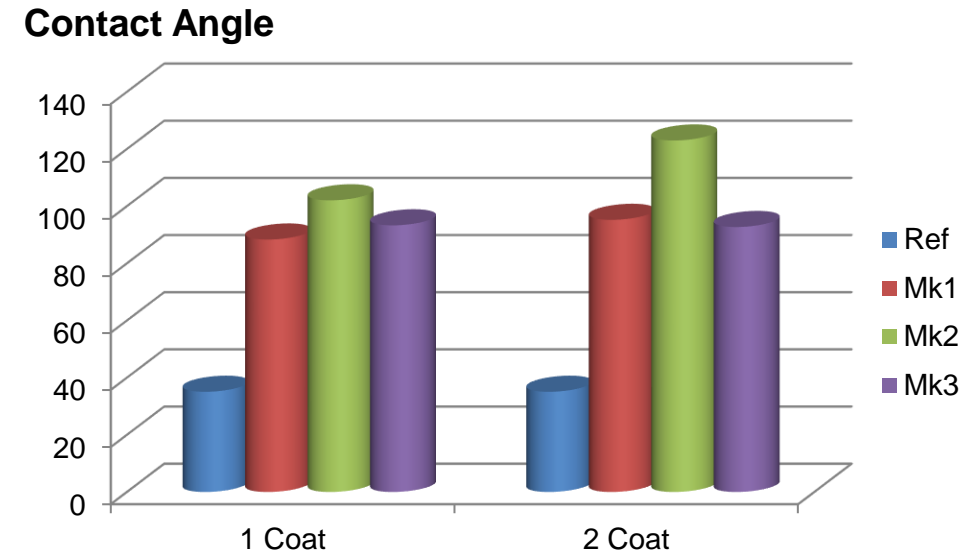
(2) *an interpenetrating layer of zero-VOC hydrogen siloxane emulsion forming the crystallization barriers*

# Single layer approach

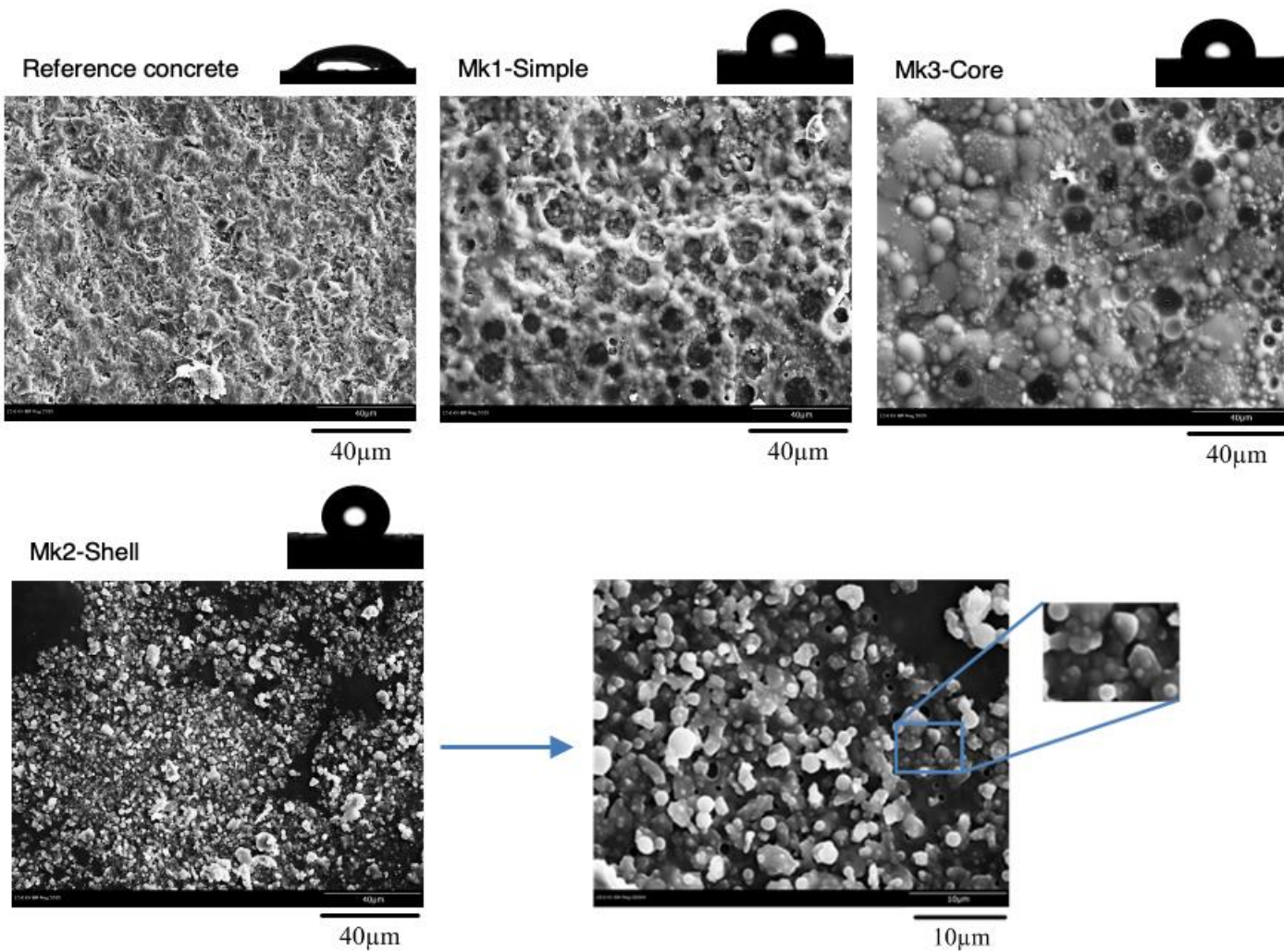


Hydrophobic materials tested	Contact angle
<ul style="list-style-type: none"> <li>Phenyltrimethoxysilane</li> </ul>	85
<ul style="list-style-type: none"> <li>n-Octyltriethoxysilane</li> </ul>	76
<ul style="list-style-type: none"> <li>Sodium methyl silicate</li> </ul>	103
<ul style="list-style-type: none"> <li>Methyltrimethoxysilane</li> </ul>	80
<ul style="list-style-type: none"> <li>t-Butyltrimethoxysilane</li> </ul>	88
<ul style="list-style-type: none"> <li>Tetraethoxysilane</li> </ul>	82
<ul style="list-style-type: none"> <li>UWM mixtures</li> </ul>	118-155
<ul style="list-style-type: none"> <li>UWM mix MK2</li> </ul>	131

The contact angle of mortar specimens with single- and double- hydrophobic coating:

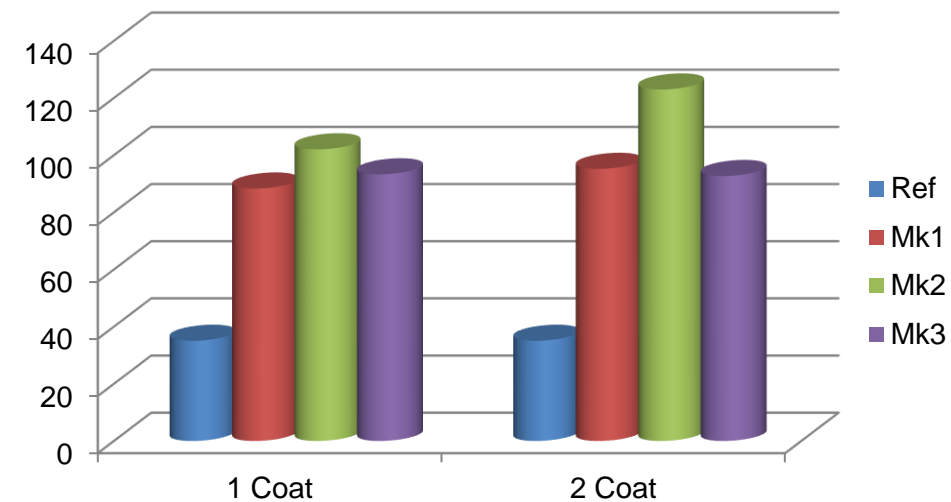


# Hydrophobic and superhydrophobic surfaces



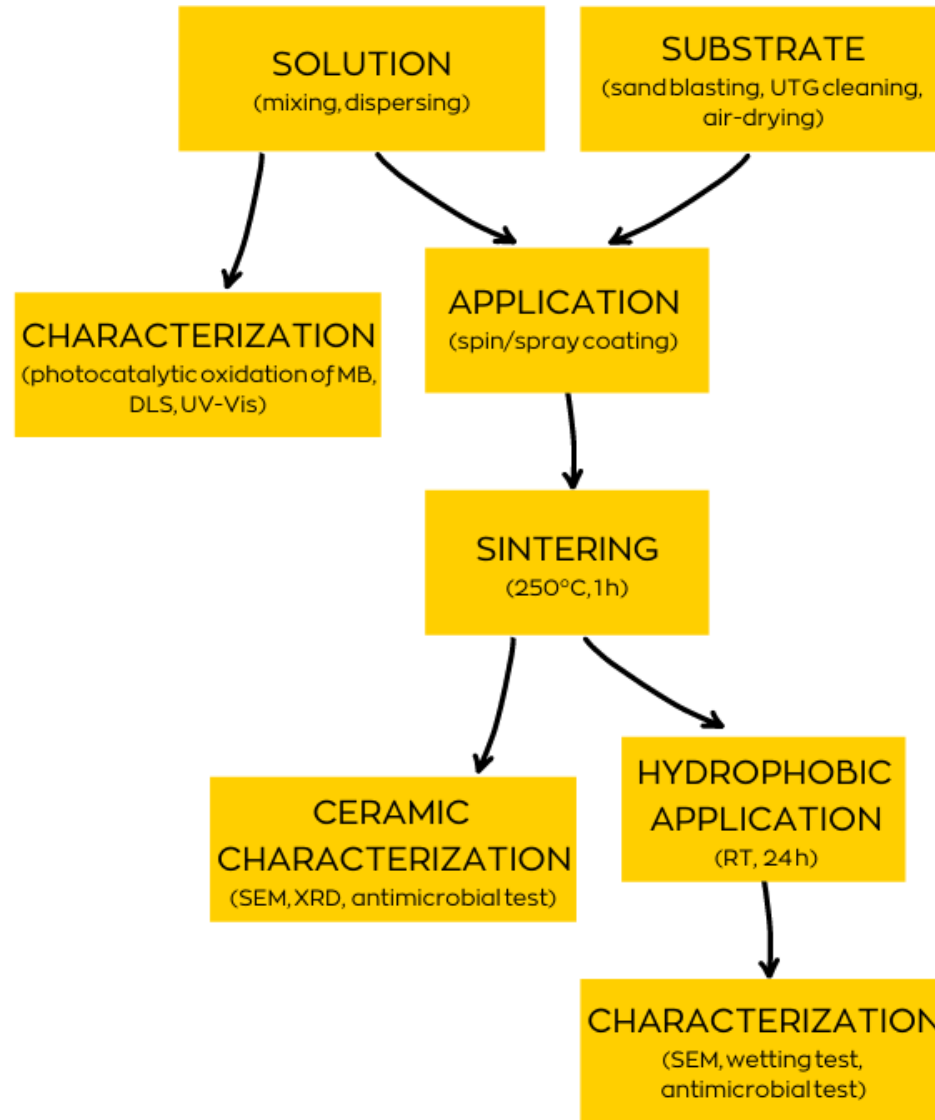
The contact angle of mortar specimens with single- and double- hydrophobic coating:

Contact Angle





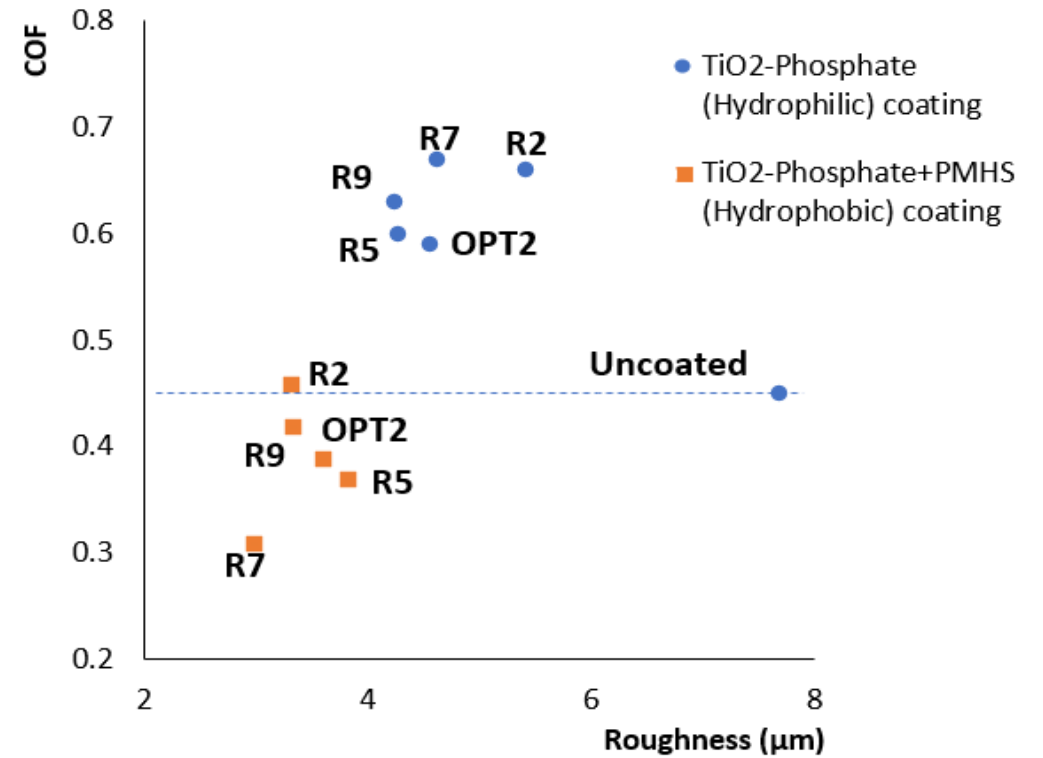
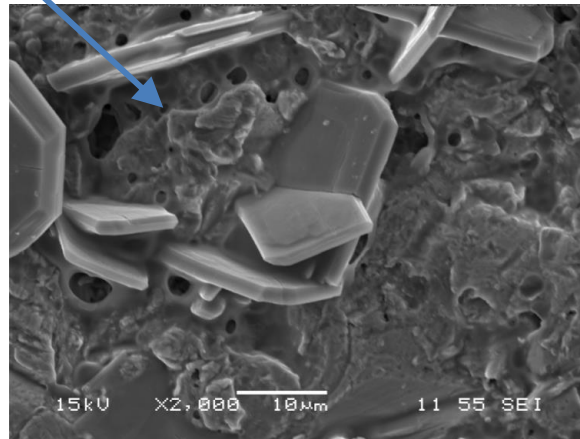
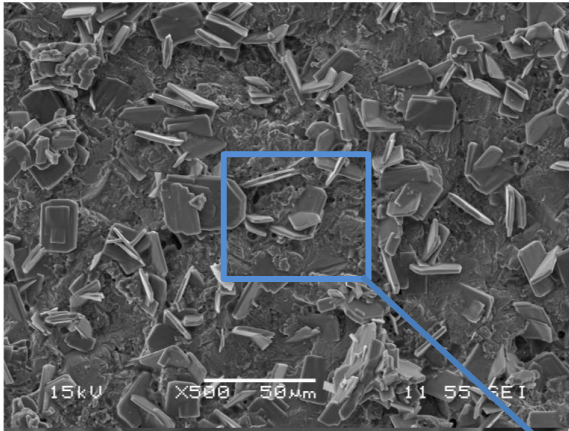
# Double layer approach



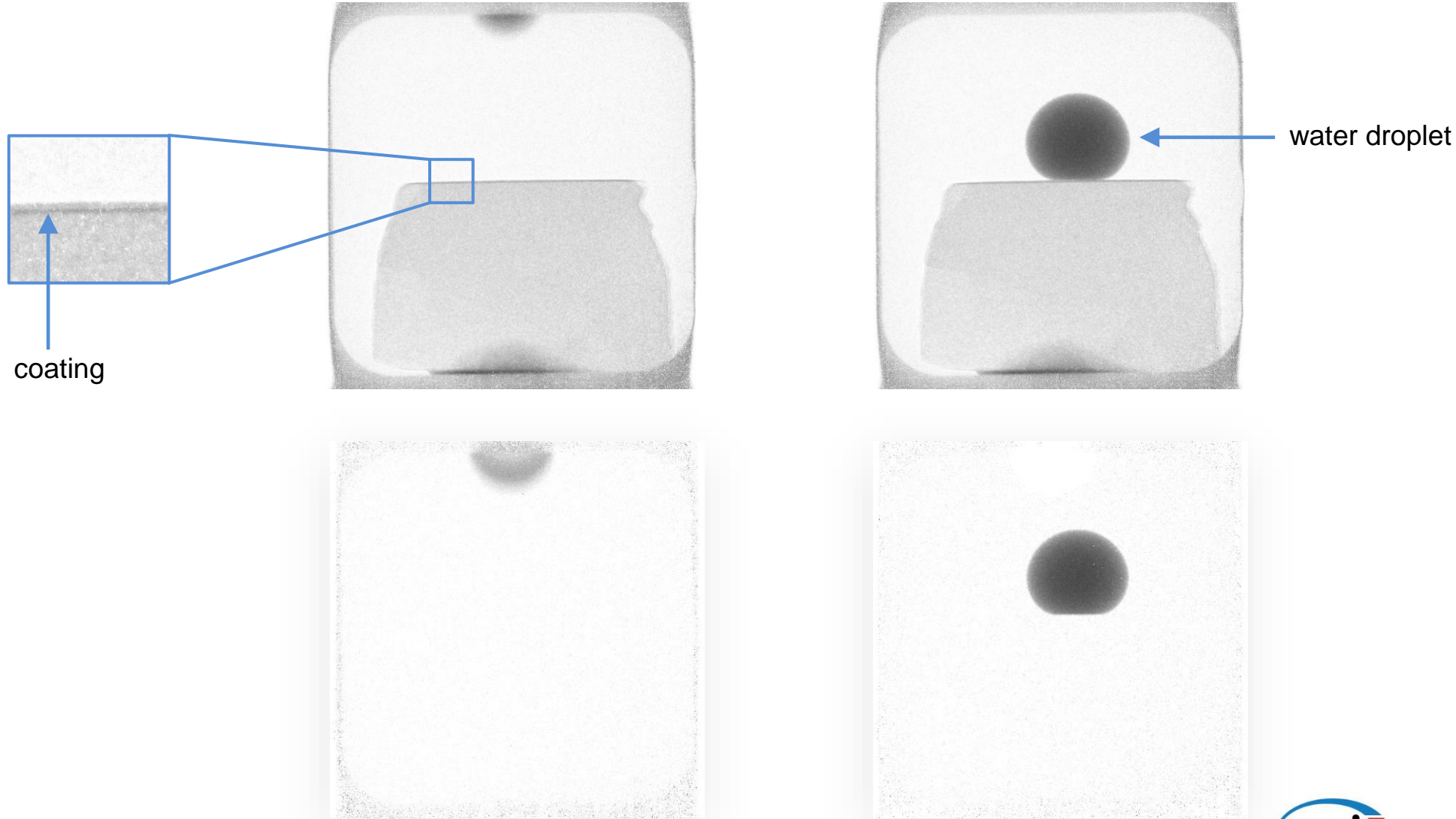


# Texture and Friction

Engineering the micro-texture patterns based on  $\text{TiO}_2/\text{ZnO}$ -phosphate layer:



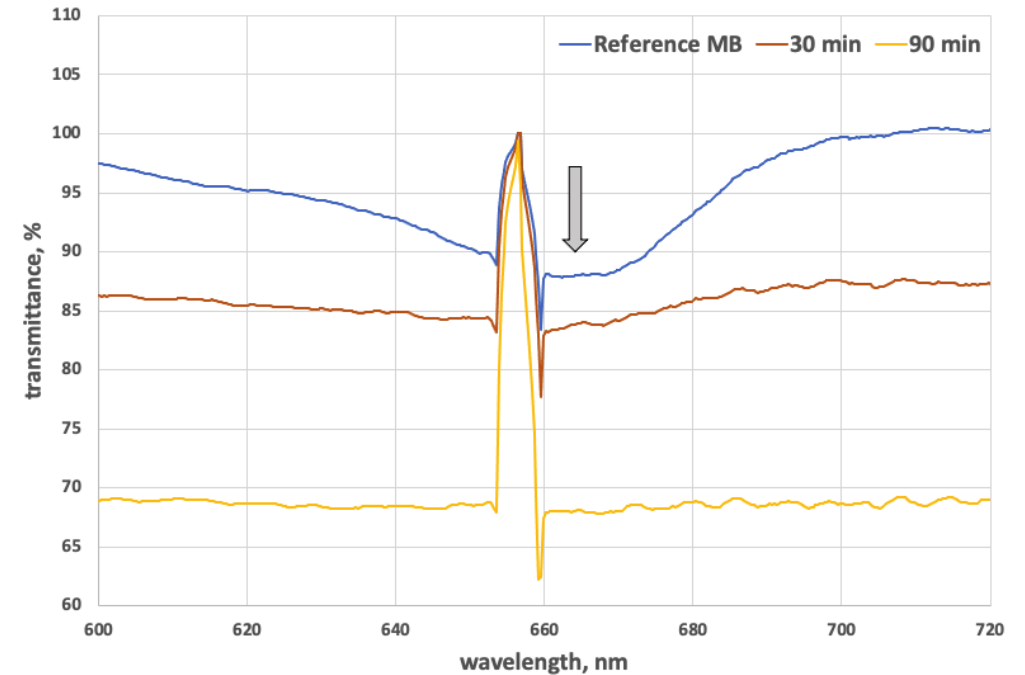
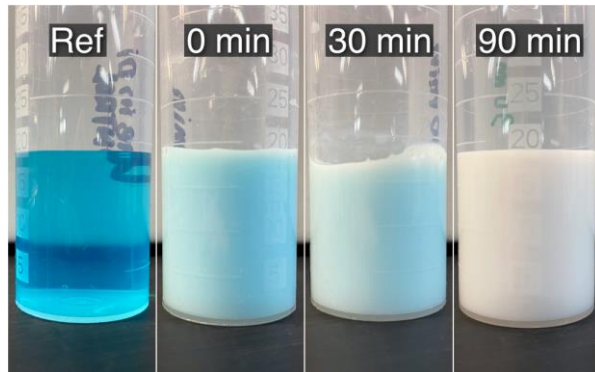
# Impermeability evaluation - imaging with cold neutrons





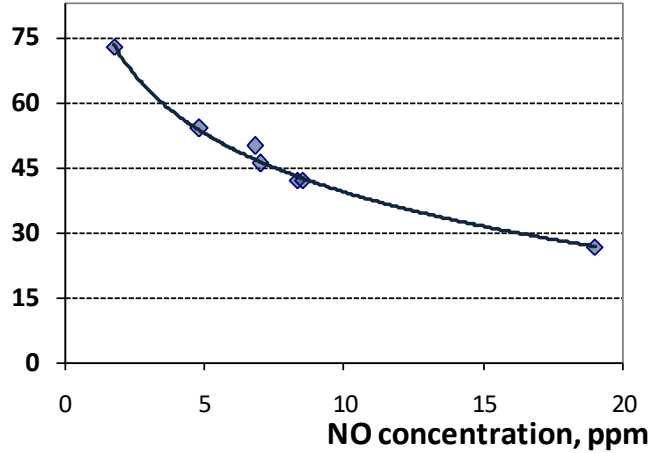
at -15°C (5°F)

- kept in dark for 30 min to reach sorption-desorption equilibrium;
- visual observation can provide immediate understanding of efficiency of photocatalytic reaction;
- UV-Vis performed to determine transmittance of the obtained solutions.
- prior to UV-Vis, samples were centrifuged;
- at 663 nm wavelength maximum characteristic absorption of MB.

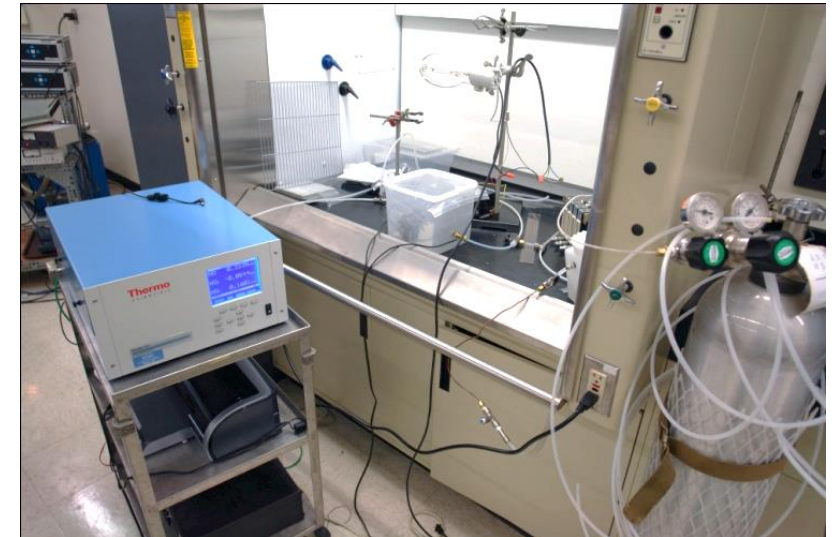
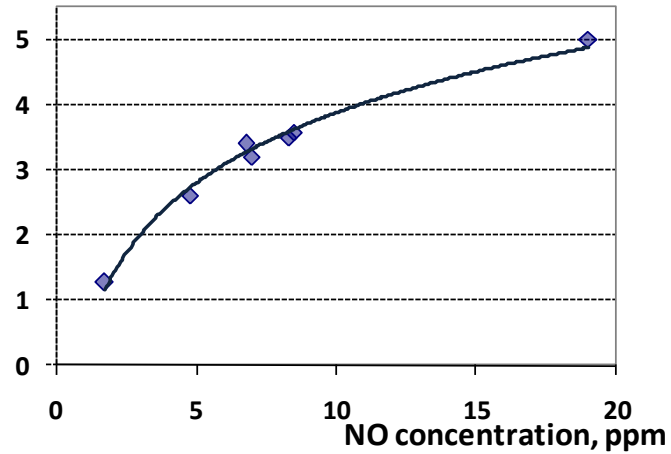




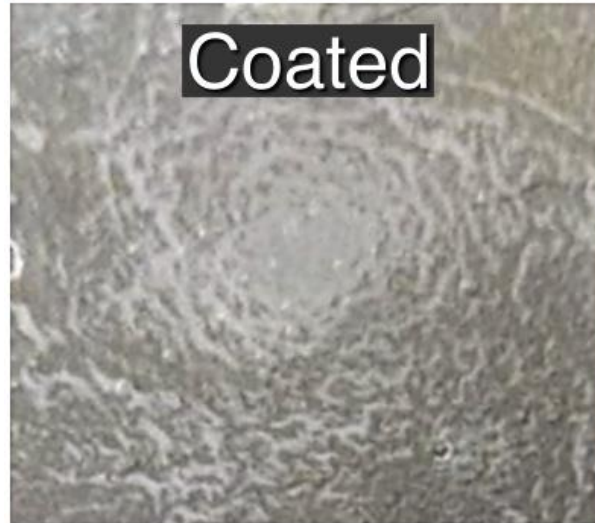
NO conversion, %



Rate of NO abatement, ppm\*I/min



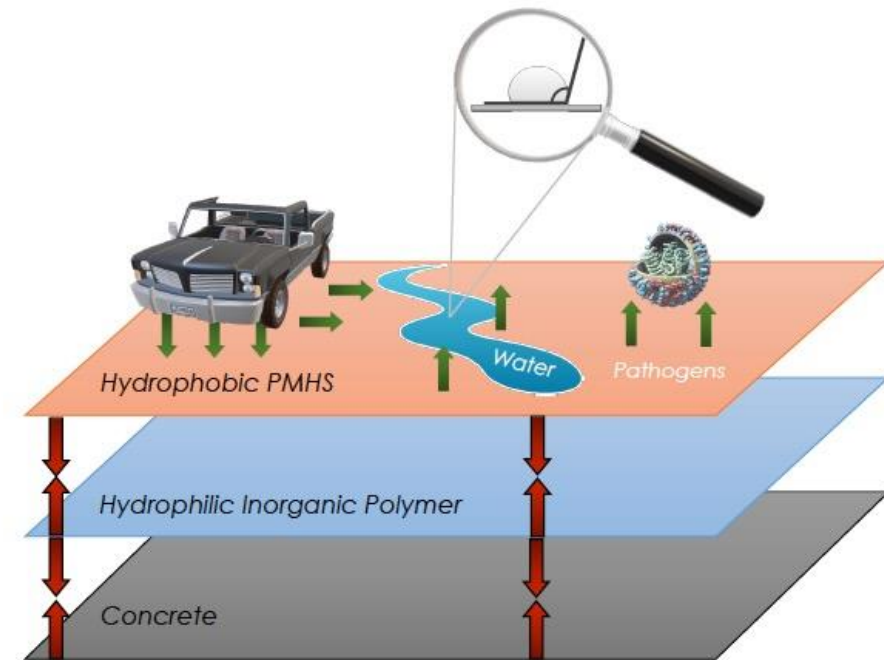
- specimens submerged in gel;
- E.coli strains (C41) placed on the top of the gel;
- incubated and irradiated with UV-C;
- colonies (“bubbles”) grew on reference, uncoated specimen;
- no colonies on coated specimen.



Discussed coatings can:

- (1) hinder water transport through treated surfaces;
- (2) reduce a tendency for ice accretion by disrupting crystallization process on engineered surface patterns;
- (3) eliminate corrosion of reinforcement and loss of structural integrity when exposed to aggressive environments; and
- (4) due to photocatalytic action, assure self-cleaning, improve the air and water quality in polluted urban zones.

This work can have a considerable impact on the efficiency and sustainability of the construction industry and the environment due to a reduction of CO<sub>2</sub> emissions associated with extended service life.



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WHERE DISCOVERIES BEGIN

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THE WORLD'S GATHERING PLACE FOR ADVANCING CONCRETE

aci CONCRETE  
CONVENTION