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1 **Evaluation of Flexural Strength and Ductility of Hybrid Prestressed Concrete Members**

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3 **ABSTRACT:** *Flexural strength and ductility of exclusively bonded or unbonded steel prestressed*
4 *concrete (PC) members are well covered and documented in the literature and codes of practice.*
5 *However, current design methods are limiting the use of hybrid (i.e., a combination of unbonded*
6 *and bonded steel and Fiber Reinforced Polymer (FRP)) tendons, particularly when using brittle*
7 *material such as FRP tendons. In this paper, a general procedure for evaluating the nominal*
8 *moment capacity and ductility of hybrid PC members was developed using strain compatibility*
9 *approach. The procedure is applicable for members with any combination of bonded or unbonded*
10 *steel and FRP tendons. Using capacity design approach based on strain compatibility, the ductility*
11 *performance of several hybrid systems with different parameters were compared. The parameters*
12 *included, among others, the level of “net tensile strain” in the tension reinforcement at nominal*
13 *strength adopted in ACI 318-19 as a measure of ductility; concrete compressive strength; and the*
14 *newly defined hybrid prestressing ratio (HPR). HPR represents the ratio of the moment*
15 *contribution of the unbonded tendons to the total moment capacity of the member with hybrid*
16 *tendons. Non-linear analysis was carried out for generating the entire load-deflection and*
17 *moment-curvature responses of the different systems. The accuracy of the nonlinear analysis was*
18 *verified by comparing with available experimental data and the analysis results were used to*
19 *compare traditional curvature ductility measures of the various systems against the ductility*
20 *measure specified in the ACI Building code. A design example is provided in Appendix A to*
21 *illustrate the use of the strain compatibility approach.*

22
23 **Keywords:** CFRP; ductility; flexure; hybrid beams; prestressed concrete; strain compatibility;
24 unbonded tendons.
25

26 **INTRODUCTION AND BACKGROUND**

27 Prestressed concrete (PC) flexural members with hybrid tendons (referred herein as hybrid
28 members) are members prestressed using a combination of bonded and unbonded tendons and/or
29 a combination of different prestressing materials¹. One application of hybrid members is in the
30 construction of new segmental bridges where precast box segments are post-tensioned together

31 using a combination of internally bonded (grouted) and externally unbonded tendons. Moreover,
32 in staged prestressing, pretensioned bridge girders designed for dead and construction loads, are
33 then post-tensioned as composite girder with the deck, using unbonded steel or FRP tendons for
34 full live load. Another application is in the strengthening of existing PC members. Oftentimes,
35 strengthening requires the use of additional internal or external unbonded steel or FRP tendons to
36 increase the members' load carrying capacity. With the evolution of new prestressing material
37 such as non-metallic FRP tendons and new hybrid prestressing systems, the issue of evaluation of
38 the ultimate moment capacity and ductility of these systems has been of particular concern.

39 The latest ACI Building code² has been adopting a new concept for limiting the area of tension
40 reinforcement in reinforced concrete (RC) and conventional bonded or unbonded prestressed
41 concrete (PC) members to achieve a minimum level of ductility. This concept, which was
42 introduced by Mast³, relies on specifying a minimum "net tensile strain" ϵ_t in the outermost tension
43 reinforcement to be developed in the critical section at nominal flexural strength of the member,
44 excluding strain due to prestressing, creep, shrinkage, and temperature. For reinforced concrete
45 (RC) members, ACI specifies that $\epsilon_t \geq \epsilon_{ty} + 0.003$, where ϵ_{ty} is the yield strain of the steel
46 reinforcement. For RC members with Grade 60 steel, $\epsilon_t \geq 0.005$. For PC members, ϵ_{ty} for all
47 types of prestressed reinforcement shall be taken as 0.002 and therefore $\epsilon_t \geq 0.005$. RC or PC
48 sections satisfying the minimum net tensile strain limit are classified as tension-controlled. Note
49 that for RC or PC sections, the minimum specified limit of $\epsilon_t \geq 0.005$ is equivalent to specifying
50 a maximum ratio of the neutral axis depth c of the section at ultimate to the depth of reinforcement
51 d_t where ϵ_t is measured (c/d_t) equal to 0.375. For continuous members, because redistribution of
52 moment depends on the ductility available in the hinge regions, ACI 318-19² specifies that

53 redistribution of moment is limited to sections that have a net tensile strain of at least 0.0075 (c/d_t
54 ≤ 0.286).

55 Currently, ACI 318-19² does not provide guidance for evaluating the ultimate moment capacity
56 and ductility of hybrid PC members. Nonetheless, to design ductile FRP prestressed concrete
57 members, ACI Committee 440⁴ introduced the concept of balanced reinforcement ratio ρ_b , which
58 is defined as the ratio at which the strain in the FRP reaches its ultimate strain ε_{fu} simultaneously
59 when the concrete reaches its limiting compressive strain ($\varepsilon_{cu} = 0.003$). The balanced
60 reinforcement ratio is calculated using strain compatibility at nominal flexural strength of the
61 critical section assuming *bonded* PC members with one layer of FRP tendons as follows:

$$62 \quad \rho_b = 0.85\beta_1 \frac{f'_c}{f_{fu}} \frac{\varepsilon_{cu}}{\varepsilon_{cu} + (\varepsilon_{fu} - \varepsilon_{pef} - \varepsilon_d - \varepsilon_{fr})} \quad (1)$$

63 Where f'_c is the cylindrical concrete compressive strength; β_1 is concrete strength factor defined
64 in the ACI code; f_{fu} is the ultimate strength of the FRP tendons; ε_{pef} is the effective strain of the
65 tendons after accounting for all prestress losses; ε_d is the decompression strain or strain in concrete
66 at the level of the FRP tendons due to the effective prestressing force; and ε_{fr} is the strain at the
67 level of the tendons due to sustained loads. According to ACI Committee 440⁴, ε_d and ε_{fr} can be
68 ignored with no loss of accuracy. Sections with FRP reinforcement ratio $\leq \rho_b$ are expected to fail
69 by rupture of the FRP tendons and hence are classified as tension-controlled, while sections with
70 reinforcement ratio exceeding ρ_b are expected to fail by concrete crushing and hence are referred
71 to as compression-controlled.

72 In contrast to the ACI Building code, conventional ductility measures proposed in the technical
73 literature are mainly expressed as a ratio of the deformation of the member at ultimate (D_u) to that at
74 yield (D_y), or $\mu_D = D_u/D_y$, where D could be curvature φ , rotation θ , or deflection Δ . The curvature

75 ductility ratio $\mu_\phi = \phi_u/\phi_y$ is considered⁵ as the building block for quantifying the rotation and
76 deflection ductility ratios. Unfortunately, however, there is no agreement among researchers on the load
77 level at which the ultimate or yield deformation occurs⁶, leading to differences in the values of the
78 calculated ductility ratios. Even if researchers agree on the definition of yield and ultimate
79 deformations, conventional ductility ratios are difficult to quantify, particularly when using non-metallic
80 reinforcement such as FRP or high strength steel with no distinct yield point.

81 Furthermore, the use of ACI Committee 440 concept of balanced reinforcement ratio (Eq. 1) to
82 distinguish between tension-controlled and compression-controlled failure of FRP prestressed concrete
83 sections is deemed irrational and limited in application. For instance, because strain compatibility of
84 PC members with unbonded tendons is member rather than section-dependent, Eq. (1) cannot be
85 applied when unbonded FRP tendon system is used and therefore there is need for an equation
86 which includes unbonded tendons. In addition, linking “tension-controlled” failure, which has
87 been customarily associated with ductile failure, to “rupture” of the FRP tendons is not appreciated
88 by the engineering community. Tension-controlled behavior in accordance with ACI Committee
89 440 implies “rupture” of the tendons at nominal flexural strength, which could be extremely brittle
90 and sudden and may lead to “collapse” of the entire structural system rather than failure of the
91 tendons only thus negating the whole concept of “ductile” failure. This is particularly true for
92 members prestressed exclusively with FRP tendons.

93 It appears that the current ACI 318-19² concept of linking flexural ductility to the “net tensile strain”
94 that can develop in the outermost tension reinforcement at nominal flexural strength offers a simple and
95 yet rational progressive model for quantifying ductility of all types of concrete structural systems. The
96 authors believe that this ductility concept, which was initially used for RC members and then for
97 conventional PC members, can be easily extended to members prestressed exclusively with FRP

98 tendons or hybrid members prestressed using a combination of bonded and unbonded steel and/or FRP
99 tendons.

100 RESEARCH SIGNIFICANCE

101 Current design methods are limiting the use of hybrid tendons. A general strain compatibility
102 approach is developed for evaluating the nominal moment capacity and ductility of hybrid
103 prestressed concrete (PC) members having different combinations of bonded and unbonded
104 tendons and prestressing materials (steel, FRP). Particular attention is devoted to the potential of
105 extending the current ACI's "net tensile strain" concept to cover the design of ductile hybrid PC
106 systems. Non-linear analysis was developed and used to generate the full load-deflection and
107 moment - curvature responses of a variety of hybrid PC members with different strength and
108 reinforcement parameters, and a design example is provided in Appendix A to illustrate the use of
109 the strain compatibility approach.

110 STRAIN COMPATIBILITY APPROACH

111 Consider the general case of a prestressed concrete T or I section having a flange width b , a
112 flange thickness h_f , and web width b_w . The prestressed reinforcement at the critical section is
113 assumed for this particular case to consist of bonded steel tendons of area A_{ps} at depth d_p and
114 unbonded FRP tendons of area A_{pfU} at depth d_{pfU} (referred to as hybrid System I). Throughout
115 this paper, the subscript "U" (capital letter) denotes unbonded tendons (steel or FRP) as opposed
116 otherwise to bonded ones, and "f" denotes FRP tendons. Fig. 1(a) shows a hybrid AASHTO type
117 III section used in the design example of Appendix A, while Fig. 1(b) shows the strain distribution
118 across the depth of the section at nominal flexural strength assuming the section fails due to
119 concrete crushing ($\epsilon_{cu} = 0.003$). The total strains ϵ_{ps} in the bonded steel and ϵ_{pfU} in the
120 unbonded FRP tendons at nominal flexural strength are expressed as:

$$121 \quad \varepsilon_{ps} = (\varepsilon_{pa} + \varepsilon_{ce} + \varepsilon_{pe}) \quad (2)$$

$$122 \quad \varepsilon_{pfU} = [\Omega(\varepsilon_{faU} + \varepsilon_{cefU}) + \varepsilon_{pefU}] \leq \varepsilon_{fu} \quad (3)$$

123 From the linear strain distribution across the depth of the section (Fig. 1b):

$$124 \quad c = \varepsilon_{cu} d_p / (\varepsilon_{pa} + \varepsilon_{cu}) \quad (4)$$

$$125 \quad \varepsilon_{faU} = (d_{pfU} / d_p) (\varepsilon_{pa} + \varepsilon_{cu}) - \varepsilon_{cu} \quad (5)$$

126 The term Ω is a strain reduction factor to account for the slip of the tendons relative to the
 127 surrounding concrete (being unbonded); ε_{pa} is the strain in the bonded prestressed steel above
 128 concrete decompression at the same level, while ε_{faU} is the “*fictitious strain*” in concrete at the
 129 level of the unbonded FRP tendons; $\varepsilon_{pe} = f_{pe} / E_{ps}$ and $\varepsilon_{pefU} = f_{pefU} / E_{pfU}$ where f_{pe} and E_{ps}
 130 are the effective prestress and modulus of elasticity of the prestressed steel, while f_{pefU} and E_{pfU}
 131 are the those of the unbonded FRP tendons. The terms ε_{ce} and ε_{cefU} are the precompression
 132 strains in concrete at the level of the prestressed steel and FRP tendons, respectively:

$$133 \quad \varepsilon_{ce} = \frac{1}{E_c} \left[\frac{A_{ps} f_{pe}}{A_c} + \frac{A_{ps} f_{pe} e_p^2}{I_g} + \frac{A_{pfU} f_{pefU}}{A_c} + \frac{A_{pfU} f_{pefU} e_{fU} e_p}{I_g} \right] \quad (6)$$

$$134 \quad \varepsilon_{cefU} = \frac{1}{E_c} \left[\frac{A_{pfU} f_{pefU}}{A_c} + \frac{A_{pfU} f_{pefU} e_{fU}^2}{I_g} + \frac{A_{ps} f_{pe}}{A_c} + \frac{A_{ps} f_{pe} e_p e_{fU}}{I_g} \right] \quad (7)$$

135 in which e_p and e_{fU} are the eccentricities of the steel and FRP tendons, respectively; A_c and I_g
 136 are the area and moment of inertia of the gross section. Note that ε_{ce} and ε_{cefU} are usually small
 137 and hence can be neglected with no loss of accuracy.

138 It is assumed for generality that the section in Fig. 1a is also reinforced with tension steel A_s
 139 (at depth d) and compression steel A'_s . Using force equilibrium across the depth of the section
 140 assuming T-section behavior (considering average flange thickness for sloping flanges) and that
 141 the tension and compression steel yielded:

$$142 \quad A_{ps} f_{ps} + A_{pfU} E_{pfU} [\Omega(\varepsilon_{faU} + \varepsilon_{cefU}) + \varepsilon_{pefU}] + A_s f_y = 0.85 f'_c b_w \beta_1 c + 0.85 f'_c (b - b_w) h_f + A'_s f_y$$

143 (8)

144 Replacing the values of c and ε_{faU} from Eqs. (4) and (5) into Eq. (8) and expressing ε_{pa} as
145 a function ε_{ps} (Eq. 2) leads to the general strain compatibility relationship between the stress f_{ps}
146 and strain ε_{ps} of the bonded prestressed tendons at nominal flexural strength given in Eq. (1a) of
147 Table 1. The solution for f_{ps} and corresponding ε_{ps} is obtained as the intersection point between
148 Eq. (1a) and the material stress-strain curve of the prestressed steel which, in the absence of
149 experimental data, can be generated using available constitutive stress-strain models. Neglecting
150 the contribution of the compression steel A'_s , the nominal moment capacity M_n is calculated as:

$$151 M_n = A_{ps}f_{ps}(d_p - d_o) + A_{pfU}f_{pfU}(d_{pfU} - d_o) + A_s f_y (d - d_o) \quad (9)$$

152 where f_{pfU} is given in Eq. (1b) of Table 1 and d_o is the distance from the centroid of the concrete
153 compression force to the outermost concrete compression fiber. For the general case of a T section
154 behavior ($\beta_1 c > h_f$):

$$155 d_o = \frac{\frac{(b-b_w)h_f^2}{2} + b_w(\beta_1 c)^2/2}{b_w\beta_1 c + (b-b_w)h_f} \quad (10)$$

156 For rectangular section behavior $b_w = b$, and hence $d_o = \beta_1 c/2$.

157 Assuming the bonded prestressed steel is the outermost tension reinforcement (i.e., $d_t = d_p$,
158 neglecting the presence of ordinary tension steel), the maximum reinforcement or ductility
159 requirement to produce tension-controlled section is then satisfied when Eq. (1c) in Table 1 is
160 satisfied.

161 Using the above procedure (Eqs. 2 through 10), similar approaches can be derived for other
162 hybrid systems including systems with *bonded steel-unbonded steel* tendons (System II), *bonded*
163 *FRP-unbonded steel* tendons (System III), and *bonded FRP-unbonded FRP* tendons (system IV).
164 A summary of these expressions is provided in Table 1. It should be mentioned that the

165 compatibility equations derived for System I can be easily adapted to hybrid systems with *bonded*
166 *steel – bonded FRP* tendons (not shown for brevity) by setting $\Omega = 1.0$ and substituting instead
167 the terms A_{pf} , d_{pf} , ε_{cef} , ε_{pef} , e_f , and E_{pf} corresponding to those of the bonded FRP tendons.
168 Note that in deriving the compatibility equation for System II it is assumed, *for simplification*, that
169 the strain and corresponding stress f_{psU} in the unbonded steel tendons at nominal strength seldom
170 exceeds the linear elastic range of the material stress-strain curve^{2, 7}; that is, $f_{psU} \leq 0.9f_{pyU}$, where
171 f_{pyU} is the yield strength of the unbonded tendons. Note also that for exclusively unbonded
172 systems, ACI 318-19 requires that a minimum area of ordinary tension steel A_s equal to $0.004A_{ct}$
173 be provided for crack control, where A_{ct} is the area between the tension face and the neutral axis
174 of the gross section. Therefore, it is customary that for exclusively unbonded members with either
175 steel or FRP tendons, the net tensile strain ε_t is measured at the depth d of the ordinary steel, which
176 is normally the outermost tension reinforcement ($d_t = d$).

177 **Strain Reduction Factor Ω**

178 In broad terms, the strain reduction factor Ω is equal to the ratio of the equivalent length of the
179 plastic region L_p in the beam divided by the length of the tendons between anchorages (or simply
180 the span length) L . The value of L_p depends mainly on the type of load application and span-to-
181 depth ratio of the member. Several experimentally derived expressions are available in the
182 technical literature for estimating L_p of unbonded PC members⁷⁻¹¹. A summary of these
183 expressions is reported by Harajli⁷. For the purpose of this study, the equivalent plastic hinge length
184 of hybrid members (and hence Ω) is estimated based on the experimental study of Corley¹² and the
185 recommendation of Mattock¹³ regarding the results, leading to the following expression⁸:

$$186 \quad \Omega = L_p/L = 0.95/f + d/L + 0.05 \quad (11)$$

187 Where d = depth of the tension reinforcement (can be taken equal to the depth d_t of the outermost
188 tension reinforcement where ε_t is measured); and $f = 6.0, 3.0,$ or ∞ for uniformly distributed
189 load, 2 - 1/3 point load, and single concentrated load, respectively. It should be mentioned that for
190 uniformly distributed load, which is the most common type of load application, the term Ω (Eq.
191 11) varies only slightly between 0.275 for members with span-to-depth ratio (d_t/L) of 15 to 0.237
192 for span-to-depth ratio of 35. Therefore, it would be reasonable to adopt a constant value of $\Omega =$
193 0.25 regardless of the span-to-depth ratio with no loss of accuracy. Note that the values of Ω
194 calculated using Eq. (11) are only slightly higher than the values derived by Naaman and Alkhairi⁹,
195 and significantly lower than the values recommended by Lee et al.¹⁰ It should be indicated that
196 other expressions of Ω were tried and the difference in the results was deemed insignificant.

197 NON-LINEAR ANALYSIS OF HYBRID PC MEMBERS

198 The nonlinear analysis procedure used in this study is based on the incremental deformation
199 method used earlier¹⁴⁻¹⁶ for evaluating the nonlinear flexural behavior of bonded or unbonded PC
200 members when subjected to monotonically increasing load to failure. The analysis requires the use
201 of relationships for the stress-strain behavior of the constituent materials, which are typically
202 obtained through constitutive empirical models.

203 The stress-strain ($f_c - \varepsilon_c$) relationship of concrete in compression used in this study is that
204 proposed by Popovics¹⁷. This equation is expressed as follows:

$$205 \quad f_c = f'_c \frac{\varepsilon_c}{\varepsilon'_c} \frac{n}{n-1+(\varepsilon_c/\varepsilon'_c)^n} \quad (12)$$

206
207 Where: $n = 0.4 \times 10^{-3} f'_c (psi) + 1$, and $\varepsilon'_c = (2.7 \times 10^{-4}) \sqrt[4]{f'_c (psi)}$.

208 The stress-strain relationship ($f_{ps} - \varepsilon_{ps}$) of the prestressed steel is modelled using the
209 following equation developed by Menegotto and Pinto¹⁸:

$$f_{ps} = E_{ps}\varepsilon_{ps} \left[Q + \frac{1-Q}{\left[1 + \left(\frac{E_{ps}\varepsilon_{ps}}{Kf_{py}} \right)^N \right]^{1/N}} \right] \leq f_{pu} \quad (13)$$

Where typical values of K , N , Q , E_{ps} , and f_{py} , and f_{pu} were developed by Naaman¹⁹ for various types and grades of the prestressed steel. For Grade 270, 7-wire strands used in this study, the corresponding values are equal, respectively, to 1.0618, 7.344, 0.01174, 27900 ksi (192371 MPa), 243.5 ksi (1679 MPa), and 278 ksi (1917 MPa), with ultimate strain ε_{pu} not exceeding 0.069.

The FRP tendons exhibit a linear stress-strain ($f_{pf} - \varepsilon_{pf}$) behavior until rupture. Unless otherwise derived directly from test data, the typical properties of carbon FRP (CFRP) tendons used in this study are assumed to be those of Tokyo rope tendon, with an ultimate stress f_{fu} of 370 ksi (2550 MPa), a modulus of elasticity E_{pf} of 21750 ksi (150 GPa), and an ultimate strain ε_{fu} of 1.7%. Typical stress-strain relationships of the prestressed reinforcement are presented in Fig. 2.

Whenever accounted for in the analysis, a bilinear relationship composed of elastic and strain-hardening portions is used to model the stress-strain curve of reinforcing steel bars. The modulus of elasticity E_s was taken equal to 29000 ksi (2×10^5 MPa), and the ratio of the strain hardening modulus E_{sh} to the elastic modulus E_s was taken equal to 0.005.

In the nonlinear analysis, the member is subdivided into small beam elements. The concrete strain at top fiber of the critical midspan section is increased in small increments to simulate a gradual increase in the applied load. At each strain level, the strains and stresses in the reinforcement and the member deflection or section curvature are obtained using a multi-iteration procedure for achieving compatibility of deformations along the length of the member, and equilibrium of forces across the depth of all beam elements. The strain in the top fiber is increased until failure occurs. For CFRP prestressed members, failure may develop due to concrete crushing

232 or due to CFRP tendon rupture, whichever occurs first. Failure of concrete is assumed,
233 *conservatively*, to take place when the compressive strain reaches $\varepsilon_{cu} = 0.003$.

234 **Analysis Validation**

235 The accuracy of the non-linear analysis is verified by comparing with test data reported in the
236 technical literature. The data correspond to beam specimens prestressed using bonded steel tendons
237 (Specimens PP2S2 and PP1S3) tested by Harajli²⁰; bonded CFRP tendons (R-4-0.5-H) tested by
238 Abdelrahman²¹; unbonded steel tendons (B3 and B18) and hybrid bonded-unbonded steel tendons
239 (B25) tested by Ozkul et al.²² Also, beams specimens prestressed using unbonded CFRP tendons
240 (RO55) tested by Heo et al.²³; and bonded steel-unbonded CFRP tendons (B-1) tested by Jererett
241 et al.²⁴, and (PG11) tested by Ghallab et al.²⁵ Design details and material properties of the
242 specimens are reported in the respective references. Comparisons of the analytical and
243 experimental load versus deflection response, moment versus curvature response, and moment
244 versus increase in tendon stress above effective prestress, Δf_{psU} , for the various specimens are
245 provided in Fig. 3.

246 It can be seen in Figs. 3 that, despite little discrepancies at different levels of applied load, a
247 very good agreement exists between the analytical and test results, which is in clear support of the
248 accuracy of the non-linear analysis method.

249 **PARAMETRIC EVALUATION**

250 For the purpose of parametric evaluation, several beams in each of the four hybrid PC systems
251 of Table 1 were designed using “capacity design” approach based on strain compatibility and then
252 analyzed for evaluating their deformation capacity or ductility by generating their load-
253 deformation behavior using the method of nonlinear analysis developed in this study. The “design”
254 approach involves calculating different combinations of areas of hybrid prestressed reinforcement

255 for a given PC section required to achieve the same nominal moment capacity corresponding to
256 specific levels of net tensile strain $\varepsilon_t \geq 0.005$. The design approach is described briefly below:

257 For a given PC section to be designed using a combination of, say, bonded steel and unbonded
258 CFRP tendons (System I), a desired level of ε_t at the outermost tension reinforcement is first
259 selected. Using this net tensile strain, and assuming flexural failure occurs by concrete crushing,
260 the neutral axis depth c and the total strain in each of the hybrid reinforcement can be calculated
261 using Eqs. (2) through (5). The stresses in the prestressed reinforcement can thus be calculated
262 using the stress-strain relationship of the prestressing material (steel and/or CFRP) assumed
263 identical to that used in the nonlinear analysis (Eq. 13). In order to evaluate different hybrid
264 systems or combinations of areas of bonded and unbonded prestressed reinforcement, a Hybrid
265 Prestressing Ratio (*HPR*) parameter is introduced in this study. This parameter is defined as the
266 ratio of the moment contribution of the unbonded prestressed tendons to the moment contribution
267 of the combined bonded and unbonded tendons, as follows:

$$268 \quad HPR = \frac{A_{pfU} f_{pfU} (d_{pfU} - d_o)}{A_{ps} f_{ps} (d_p - d_o) + A_{pfU} f_{pfU} (d_{pfU} - d_o)} \quad (14)$$

269 where d_o is given in Eq. (10). A value of $HPR = 0.0$ corresponds to members prestressed with
270 exclusively bonded steel *or* bonded CFRP tendons, while $HPR = 1.0$ corresponds to members with
271 unbonded tendons (either steel *or* CFRP). By selecting a value of HPR (between 0 and 1), the areas
272 of the hybrid prestressed reinforcement A_{ps} and A_{pfU} can be calculated (for the selected ε_t) by
273 solving simultaneously Eq. (14) and Eq. (8) (i.e., by solving two equations with two unknowns).
274 Note that the terminology used in Eq. (14) corresponds to beams in System I, but the same HPR
275 concept and “design” procedure can be applied for beams with any combination of hybrid
276 reinforcement in Systems II through IV of Table 1.

277 A simply supported beam with rectangular section, having a span length $L = 360$ in. (9.1 m),
278 and subjected to a uniformly distributed load was used to carry out the parametric evaluation. The
279 section has a width $b = 12$ in. (305 mm), and height $h = 24$ in. (610 mm). The depths of the
280 unbonded and bonded reinforcement throughout the length of the beam were assumed both equal
281 to $0.85h$ or 20.4 in. (518 mm). For comparative purposes, the size of the section and the depth of
282 the prestressed reinforcement were selected identical to those used by Naaman et al.⁶ The
283 parameters evaluated included the value of ε_t mobilized at nominal strength ($\varepsilon_t =$
284 0.005, 0.0075, 0.01, 0.015) to produce different ductility levels; concrete strength f'_c of 6.0 ksi
285 (41.4 MPa) and 10 ksi (69 MPa); and the Hybrid Prestressing Ratio HPR (0.0, 0.33, 0.66, and
286 1.0). For every selected level of ε_t , the areas of the prestressed reinforcement were calculated using
287 the above-described procedure of capacity design corresponding to each of the four values of HPR .
288 According to ACI Committee 440⁴, the effective stress in the CFRP tendons should be limited to
289 between 40 and 65 percent of their ultimate strength due to stress-rupture limitations. In this study,
290 the effective prestress was taken as $0.50f_{pu}$ and $0.45f_{fu}$ for the steel and CFRP tendons,
291 respectively.

292 Design results are summarized in Table 2. It should be emphasized that the capacity design
293 approach is only used in this study for the purpose of parametric evaluation. In other words, it is
294 not intended to substitute the traditional method of service load design by which the areas of the
295 prestressed reinforcement are estimated such that concrete allowable stresses specified in ACI 318-
296 19² are satisfied. Therefore, in using this design approach, it is tacitly assumed that the size of the
297 section, the calculated areas of the hybrid reinforcement, and the magnitudes of the applied service
298 loads lead to concrete stresses that satisfy the allowable concrete tension and compression stress
299 requirements of ACI 318-19².

300 The beams in each of the systems in Table 2 were analyzed using the method of non-linear
301 analysis developed in this study by generating and comparing their load (or midspan moment)
302 versus midspan deflection response and moment versus curvature response at the critical midspan
303 section. In addition, the ultimate stresses in the prestressed reinforcement and nominal flexural
304 strength of the different beams generated using non-linear analysis were compared with those
305 calculated using strain compatibility approach. Figures 4 - 7 show representative results for the
306 four different systems corresponding to f'_c of 6 ksi (41.4 MPa) and 10 ksi (69 MPa), respectively.
307 The last four columns in Table 2 show ratios of nominal flexural strength calculated using strain
308 compatibility to that predicted using nonlinear analysis for all beams in the various hybrid systems.

309 **Discussion of Results**

310 Flexural failure of all beams in Systems I and II occurred by concrete crushing at the limiting
311 concrete compressive strain ε_{cu} of 0.003. It can be seen from Figs. 4(a) and 5(a) that the nominal
312 load/moment capacity of the beams in Systems I or II with different HPR and for a selected level
313 of ε_t were practically the same as originally anticipated. Also, except for minor differences, the
314 deformations (curvatures and deflections) mobilized at nominal flexural strength were also
315 consistently similar for all values of HPR and at all values of ε_t .

316 However, as shown in Figs. 6(a) and 7(a), the beams in Systems III and IV in which *bonded*
317 CFRP tendons are used (beams with $HPR = 0, 0.33, \text{ and } 0.66$) failed prematurely due to rupture of
318 the tendons (at $\varepsilon_t = 0.009$ and $\varepsilon_c = 0.0025$) before reaching the desired net tensile strain of 0.01,
319 and also prior to concrete crushing. Therefore, because CFRP is a brittle material, the maximum
320 net tensile strain $\varepsilon_{t(\max)}$ that can develop in bonded CFRP tendons is controlled by the magnitude
321 of the ultimate tensile strain ε_{fu} and the level of the effective prestrain ε_{pef} of the tendons
322 ($\varepsilon_{t(\max)} = \varepsilon_{fu} - \varepsilon_{pef} - \varepsilon_{cef}$). Consequently, in designing PC members with *bonded* CFRP

323 tendons, in order to avoid sudden and brittle failure associated with tendons rupture, it is
324 recommended that the members be designed such that flexural failure occurs by concrete crushing
325 before tendon rupture. Neglecting the small precompression strain ε_{cef} , this can be achieved by
326 limiting the desired net tensile strain in the tendons such that $\varepsilon_t \leq (C_s \varepsilon_{fu} - \varepsilon_{pef})$, where C_s is
327 FRP “ultimate strain reduction factor” which may be taken between 0.9 and 0.95 as deemed
328 appropriate by code authorities. Alternatively, this last requirement is equally satisfied by
329 requiring that $c/d_t \geq [\varepsilon_{cu}/(\varepsilon_{cu} + C_s \varepsilon_{fu} - \varepsilon_{pef})]$. Note that when *unbonded* CFRP tendons are
330 used, because of slip of the tendons relative to the surrounding concrete (which is compensated for
331 by using a strain reduction factor Ω), the total strain in the tendons at nominal flexural strength
332 was considerably lower than the rupture strain ε_{fu} regardless of the value of the desired ε_t .

333 Furthermore, Figs. 4(b) – 7(b) show that there is a reasonably good agreement (within ± 10
334 *percent* and mostly within ± 5 *percent*) between the nonlinear analysis predictions of ultimate
335 stresses in the prestressed reinforcement (bonded/unbonded steel or CFRP) and those predicted
336 using strain compatibility approach. It should be indicated that the relatively larger scatter in the
337 predictions of the ultimate stress for the unbonded tendons (steel or CFRP) when compared to the
338 bonded ones is attributed to the inherent scatter in predicting the stress in unbonded tendons at
339 ultimate⁶, which is mainly due to the difficulty in quantifying accurately the strain reduction factor
340 Ω . Also, as shown in the last four columns of Table 2 and the statistical data provided, excellent
341 agreement exists between the nominal moment capacities M_n estimated using strain compatibility
342 approach and those calculated using nonlinear analysis.

343 In order to verify the applicability of the “net tensile strain” concept to other types of sections,
344 the same rectangular beam used earlier was re-designed using instead a T section. The section has
345 a flange width $b = 48$ in. (1220 mm), flange thickness $h_f = 3$ in. (76 mm), web width $b_w = 12$

346 in. (305 mm), overall height $h = 24$ in. (610 mm), and depths of hybrid reinforcement of 20.4 in.
347 (518 mm). The section was designed considering only one hybrid system (System I) corresponding
348 to *bonded steel - unbonded CFRP* tendons (design results are not shown for brevity). Nonlinear
349 analysis results of the moment-curvature behavior of this section for different concrete
350 compressive strengths are shown in Fig. 8. It can be seen that the trend of results are consistently
351 similar to those generated for the rectangular section, indicating that the net tensile strain concept
352 for evaluating ductility is independent of the type of section.

353 One of the most important observations in Figs. 4(a) through 7(a) and Fig. 8 is that although
354 the moment-curvature responses of the beams in the various systems for a selected ε_t may have
355 significantly different shapes, all beams (excluding those which experienced premature failure by
356 rupture of the bonded CFRP tendons) were able to attain the same curvature at nominal flexural
357 strength. Therefore, all of these beams give the same degree of warning prior to failure which is in
358 support of the observation made by Mast³.

359 **COMPARISON OF NET TENSILE STRAIN VERSUS CONVENTIONAL** 360 **DUCTILITY MEASURES**

361 The results of the non-linear analysis were used to compare traditional curvature ductility
362 measures of the beams in the various systems against the ductility measure specified in the ACI
363 Building code. Fig. 9 shows variations of the ultimate curvature φ_u and curvature ductility ratio
364 $\mu_\varphi = \varphi_u/\varphi_y$ versus c/d_t for the hybrid rectangular beams (Systems I through IV in Table 2) and
365 for the T beams (System I) evaluated in this study. The curvature φ_u is measured at the peak load
366 of the moment-curvature response (Figs. 4a – 7a) while the yield curvature φ_y is measured,
367 customarily and for consistency, when the strain in the outermost prestressed reinforcement above
368 decompression reaches ε_{ty} which for PC members is equal to 0.002 (ACI 318-19²). Note that, as
369 mentioned earlier, there is a direct correlation between c/d_t and the net tensile strain [$c/d_t =$

370 $\varepsilon_{cu}/(\varepsilon_{cu} + \varepsilon_t)$]. When flexural failure occurs by concrete crushing ($\varepsilon_{cu} = 0.003$), the minimum
371 value of $\varepsilon_t \geq 0.005$ corresponds to a maximum value of $c/d_t \leq 0.375$.

372 It can be seen in Fig. 9 that a consistent relation exists between the ultimate curvature φ_u as
373 well as the curvature ductility ratio φ_u/φ_y and c/d_t (or ε_t) for all parameters and hybrid systems
374 evaluated in the current investigation. At the minimum level of ε_t of 0.005 ($c/d_t = 0.375$), a
375 curvature ductility of at least 2.0 is available. For $\varepsilon_t = 0.0075$ ($c/d_t = 0.286$), which is the
376 minimum ductility limit specified in ACI 318-19² for moment redistribution in continuous
377 members, a curvature ductility between 3.0 and 4.0 can be available. Also, for low values of c/d_t ,
378 except when flexural failure occurs due to CFRP tendon rupture (when bonded CFRP tendons are
379 used), a curvature ductility in excess of 7.0 can be attained. Furthermore, despite failing
380 prematurely due to rupture of the bonded CFRP tendons the beams in Systems III and IV (shown
381 in circle in Fig. 9) were able to mobilize a reasonably large ε_t of 0.009 (c/d_t of 0.217) which is
382 translated into a curvature ductility of approximately 4.0. Note that since the net tensile strain ε_t
383 at rupture of the bonded CFRP tendons is equal to (" $\varepsilon_{fu} - \varepsilon_{pef} - \varepsilon_{cef}$ "), it may vary for a given
384 ε_{fu} of the CFRP material depending on the design effective prestress f_{pef} of the tendons.

385 Shown also in Fig. 9 are relevant results represented by dashed and solid lines generated from
386 a study undertaken by Naaman et al.⁶ In that study, a comprehensive parametric evaluation using
387 nonlinear analysis was carried out for quantifying the curvature ductility ratio of partially
388 prestressed concrete members, i.e., members with a combination of bonded prestressed steel and
389 ordinary reinforcing steel. The parameters included type of section (rectangular, flanged),
390 reinforcing index ω [$\omega = (A_{ps}f_{ps} + A_s f_y - A'_s f_y)/bd_p f'_c$], partial prestressing ratio PPR
391 [$PPR = A_{ps}f_{ps}/(A_{ps}f_{ps} + A_s f_y)$], concrete strength f'_c , grade of the prestressed steel, effective
392 prestress f_{pe} , and ratio of compression steel. It was concluded that the reinforcing index ω (or

393 c/d) is an excellent independent variable to describe flexural ductility because it encompasses the
394 effect of several other variables such as the reinforcement ratio, partial prestressing ratio, concrete
395 compressive strength, and type of section. Based on the results of that study, three equations were
396 derived for quantifying curvature ductility of partially prestressed sections as a function ω (which
397 can also be expressed as a function of c/d) depending on the values of the design parameters (PPR ,
398 f_{pe} , and f'_c) used, namely an upper bound, an average, and a lower bound.

399 The results represented by the dashed lines in Fig. 9 correspond to a particular case when the
400 rectangular section is prestressed exclusively with Grade 270 bonded steel tendons ($PPR = 1.0$ or
401 $A_s = 0$) and having $f_{pe} = 0.5f_{pu}$ (Naaman et al.⁶); that is, similar to the section in System I with
402 $HPR = 0.0$ analyzed in the current study. The results represented by the solid lines (Fig. 9)
403 correspond to the *lower bound* variations generated by Naaman et al. which are also applicable for
404 the range of values of the design parameters used in the current investigation (high concrete
405 compressive strength, fully prestressed members ($A_s = 0.0$ or $PPR = 1.0$), and low effective
406 prestress ($f_{pe} = 0.5f_{pu}$)). It can be seen in Fig. 9 that, despite differences in the definition of the
407 “yield” and “ultimate” points on the moment-curvature response between the current study and
408 that of Naaman et al.⁶, a very good agreement is observed between the results of the two studies,
409 which supports the use of ϵ_t or c/d_t as a rational indicator of the ductility level available in all types
410 of concrete structural systems, including the hybrid PC systems under investigation.

411 CONCLUSIONS

412 Based on the results of this study the following conclusions are drawn:

- 413 1. The strain compatibility approach generated in this study could serve as a very powerful and
414 accurate tool for evaluating the flexural strength and ductility of hybrid PC members.

415 2. The “net tensile strain” ε_t specified in the ACI Building code (or alternatively the ratio of the
416 neutral axis depth c at ultimate to the depth d_t of the outermost tension reinforcement, c/d_t) is a
417 unifying parameter for evaluating ductility of flexural concrete members, including hybrid PC
418 members under evaluation.

419 3. Hybrid systems prestressed with a combination of bonded steel and *unbonded* steel or CFRP
420 tendons (Systems I and II) are likely to fail by concrete crushing and are able to mobilize a
421 considerably larger ε_t than the minimum of 0.005 specified in the ACI Building code. On the other
422 hand, hybrid systems in which *bonded* CFRP tendons are used (Systems III and IV) may fail
423 prematurely due to rupture of the CFRP tendons before concrete crushing, thus limiting the value
424 of ε_t or ductility that can be achieved when compared with beams with unbonded CFRP tendons.

425 4. In designing members involving the use of bonded CFRP tendons, to avoid brittle failure due
426 to tendons rupture, particularly when using exclusively bonded CFRP tendons, it is recommended
427 that the members be designed such that flexural failure occurs due to concrete crushing before the
428 tendons reach their rupture strain ε_{fu} . This can be achieved by requiring that $\varepsilon_t \leq (C_s \varepsilon_{fu} - \varepsilon_{pef})$,
429 or equivalently $c/d_t \geq [\varepsilon_{cu} / (\varepsilon_{cu} + C_s \varepsilon_{fu} - \varepsilon_{pef})]$, where C_s is FRP ultimate strain reduction
430 factor, which may be selected between 0.9 and 0.95 as deemed appropriate by code authorities.

431 5. A consistent relation exists between the ultimate curvature/curvature ductility ratio and ε_t (or
432 c/d_t) for all hybrid systems evaluated in this study. This agrees well with the ductility trends of
433 conventional PC systems reported earlier in the technical literature. At the minimum net tensile
434 strain of 0.005 ($c/d_t = 0.375$) all hybrid systems were able to develop a minimum curvature
435 ductility ratio $\mu_\phi = \phi_u / \phi_y$ of 2.0. For $\varepsilon_t = 0.0075$ ($c/d_t = 0.286$), which is the minimum ductility
436 limit specified in ACI 318-19² for moment redistribution in continuous members, μ_ϕ between 3.0
437 and 4.0 can be available.

438 6. Despite failing by tendon rupture, all beams in Systems III and IV, in which bonded CFRP
439 tendons are used, were able to mobilize an ε_t of 0.009 and a reasonably good μ_ϕ of about 4.0
440 before rupture of the tendons. On the other hand, at values of $\varepsilon_t > 0.018$ or $c/d_t < 0.14$, all
441 beams in Systems I and II, in which bonded steel and unbonded steel/CFRP tendons are used, were
442 able to mobilize a μ_ϕ in excess of 7.0.

443 A design example is provided in Appendix A to illustrate the use of the developed strain
444 compatibility approach.

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APPENDIX A - DESIGN EXAMPLE

Simply supported post-tensioned girders with AASHTO Type III section shown in Fig. 1(a) were used to support the floor slab of a warehouse. Span length = 70 ft. The prestressed reinforcement is to consist of a combination of bonded prestressed steel and unbonded CFRP tendons. The load is uniformly distributed and the girder is to be designed using *Class U* (uncracked member) in accordance with ACI classification.

Section properties: Self-weight $w_g = 0.583$ k/ft (8.5 kN/m); cross section area $A_c = 560$ in.² (361290 mm²); moment of inertia $I_g = 125390$ in.⁴ (5.2×10^{10} mm⁴); distance from neutral axis (NA) to the bottom and top fibers are $y_b = 20.27$ in. (515 mm), and $y_t = 24.73$ in. (628 mm), respectively; section modulus relative to the bottom fiber $S_b = 6186$ in³ (101.4×10^6 mm³), and that relative to the top fiber $S_t = 5070$ in³ (83.1×10^6 mm³); $d_p = 42$ in. (1069 mm) [$e_{ps} = 17.3$ in. (439 mm)]; $d_{pfU} = 40$ in. (1016 mm) [$e_{pfU} = 15.3$ in. (389 mm)].

Applied midspan moments: Moment due to: self-weight $M_g = 4285$ k-in (485.4 kN-m); slab weight $M_s = 4000$ k-in (453.2 kN-m); superimposed dead load $M_{sup} = 2000$ k-in (226.6 kN-m); and live load $M_L = 5000$ k-in (566.4 kN-m).

Material properties: Concrete compressive strength at transfer of the prestressing force $f'_{ci} = 4.5$ ksi (31 MPa), and $f'_c = 6.0$ ksi (41.4 MPa). The prestressed steel consists of ½ in. – 7 wire strands Grade 270 ($f_{pu} = 1862$ MPa) having $E_{ps} = 27900$ ksi (192370 MPa). The CFRP tendons consist of 0.6 in. (15.2 mm) in diameter 7-strands [area per one strand = 0.179 in.² (115.5 mm²)] and having $E_{pfU} = 21750$ ksi (150,000 MPa), $f_{fu} = 370$ ksi (2550 MPa), and $\epsilon_{fu} = 0.017$. Stress in the prestressed steel at transfer of the prestressing force $f_{pi} = 0.65f_{pu}$, $f_{pe} = 0.54f_{pu}$. Effective stress in the CFRP tendons $f_{pefU} = 0.45f_{fu}$

It is required to design the hybrid girder such that the critical midspan section satisfies the allowable concrete stresses, and also the ultimate flexural strength and maximum reinforcement/ductility requirements of the ACI Building code

Service Load Design

It is assumed that the girder is post-tensioned (precast) using bonded prestressing steel with an effective prestressing force $F_{pe} = A_{ps}f_{pe}$ such that it balances the applied midspan moment due to self-weight of the girder after accounting for all prestress losses. Therefore: $F_{pe} = M_g/e_{ps} = 247.7$ kip (1104.5 kN), and $A_{ps} = 1.7$ in.² (1097 mm²).

Use 11 ½ in. -7 wire strands with actual total area $A_{ps} = 1.68$ in.² (1085 mm²), and $F_{pe} = 245.0$ kip (1092.5 kN).

By balancing the applied midspan moment due to the girder's self-weight, the concrete service compression stresses at the top and bottom fiber of the girder at the midspan section are both equal to $F_{pe}/A_c = 0.44$ ksi (3.0 MPa) which is significantly less than ACI's allowable concrete compression stress of $0.6f'_c = 3.6$ ksi (24.8 MPa). Note that the concrete compression stress in the bottom and top fiber of the section immediately after transfer of the prestressing force ($f_{pi} = 0.65f_{pu}$), would be equal to 0.65 ksi (4.5 MPa) and 0.37 ksi (2.6 MPa), respectively, both of which are less than the allowable stress of $0.6f'_{ci} = 2.7$ ksi (18.6 MPa).

The girder is transported to the site and the slab was cast using non-composite construction with shores provided to support the weight of the slab during casting (shored construction). At this stage, the girder is assumed to have acquired its full concrete compressive strength of 6.0 ksi (41.4 MPa). The girder is then

607 prestressed with additional unbonded CFRP tendons having a depth of 40 in. (1016 mm) at midspan to
 608 resist the additional moments due to slab load, superimposed dead load, and live load.

609
 610 Considering ACI's concrete allowable stresses at service (compression stress under full service load \leq
 611 $0.6f'_c$, compression stress under sustained load $\leq 0.45f'_c$, and tension stress $\leq 6\sqrt{f'_c}$), and considering the
 612 combined effect of the prestressed steel and CFRP tendons leads to a design effective prestressing force in
 613 the CFRP tendons $F_{pefU} = A_{pfU}f_{pefU} \geq 198$ kips, with the allowable concrete tension stress at the bottom
 614 fiber controlling the design. This leads to $A_{pfU} = F_{pefU}/f_{pefU} = 1.2 \text{ in.}^2$ (774 mm²).

615
 616 Use 7 CFRP strands leading to an actual area $A_{pfU} = 1.25 \text{ in.}^2$ (806 mm²), and $F_{pefU} = 208$ kip (927.5
 617 kN).

618
 619 **Flexural Strength and Ductility Analysis**

620 Using Eq. (1a) of Table 1 by assuming rectangular section behavior ($b_w = b$), and substituting the
 621 values of $A_s = A'_s = 0.0$; $\Omega = 0.25$; $\varepsilon_{pe} = f_{pe}/E_{ps} = 0.0052$; $\varepsilon_{pefU} = f_{pefU}/E_{pfU} = 0.0077$;
 622 $\varepsilon_{ce}(Eq. 6) = 0.00042$; and $\varepsilon_{cefU}(Eq. 7) = 0.00039$, leads to:

623
 624
$$f_{ps} = 4.59/(\varepsilon_{ps} - 0.0026) - 3851.6\varepsilon_{ps} - 103.4$$

625
 626 The intersection point between the compatibility equation and the stress - strain curve of the prestressing
 627 steel (using the one adopted in this study as expressed in Eq. 13) leads to: $f_{ps} = 259$ ksi (1785 MPa) and
 628 $\varepsilon_{ps} = 0.0137$. Consequently, $\varepsilon_{pa}(Eq. 2) = 0.0081$; $\varepsilon_{faU}(Eq. 5) = 0.0076$; $\varepsilon_{pfU}(Eq. 3) = 0.0096$;
 629 hence $f_{pfU} = E_{pfU}\varepsilon_{pfU} = 208.8$ ksi (1440 MPa).

630
 631 Using equilibrium of forces across the depth of the section (Eq. 8) leads to a depth of the concrete stress
 632 block $a = 8.5$ in. (217 mm). By idealizing the size of the flange as having an average constant thickness
 633 $h_f = 9.25$ in. (260 mm) implies that $a < h_f$ and therefore the section behaves as a rectangular section as
 634 initially assumed.

635
 636
$$M_n(Eq. 9) = 25757.0 \text{ k-in (2918 kN-m)}$$

637
 638 The net tensile strain $\varepsilon_t = \varepsilon_{pa} = 0.0081 > 0.005$, which implies that the section is tension-controlled, and
 639 hence the strength reduction factor $\phi = 0.9$. As such $M_u = \phi M_n = 23181.0$ k-in (2626 kN-m) $>$
 640 $[1.2(M_g + M_s + M_{sup}) + 1.6M_L] = 19412.0$ k-in (2199 kN-m), and therefore the section satisfies the
 641 ultimate flexural strength requirements of ACI 318-19.

642
 643 **Assuming the CFRP tendons are bonded (for the sake of comparison)**, the design and analysis
 644 procedures above would still apply in exactly the same manner, except that for flexural analysis the value
 645 of Ω is set equal to 1.0. The reader can verify that the behavior is a T section behavior with the following
 646 summary of the strain compatibility results: $f_{ps}(Eq. 1a) = [2.0/(\varepsilon_{ps} - 0.0026) - 15373.8\varepsilon_{ps} + 210.7]$;
 647 $f_{ps} = 254$ ksi (1751 MPa); $\varepsilon_{ps} = 0.0116$, $\varepsilon_{pa} = 0.0064$; $c = 13.4$ in. (340 mm) and $a = \beta_1c = 10.1$ in.
 648 (257 mm); $\varepsilon_{fa} = 0.0057$; $\varepsilon_{pf} = 0.0138 < \varepsilon_{fu} = 0.017$; and $f_{pf} = E_{pf}\varepsilon_{pf} = 300$ ksi (2069 MPa); $\varepsilon_t =$
 649 $\varepsilon_{pa} = 0.0064 > 0.005$, which implies that the section is, once again, classified as tension-controlled and
 650 hence $\phi = 0.9$; $M_u = \phi M_n = 26231.0$ k-in (2972 kN-m) $>$ $[1.2(M_g + M_s + M_{sup}) + 1.6M_L] =$
 651 19412.0 k-in (2199 kN-m).

652
 653 Note that the use of unbonded CFRP tendons resulted in larger ductility, but smaller ultimate moment
 654 capacity as would be expected (by about 13 percent) when compared to bonded tendons.

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Table 1 – Summary of compatibility equations for different hybrid PC systems

PC System	Compatibility Equations
I – (Bonded Steel - Unbonded FRP)	$f_{ps} = \frac{1}{A_{ps}} \frac{0.85\beta_1 f'_c b_w \varepsilon_{cu} d_p}{(\varepsilon_{ps} - \varepsilon_{pe} - \varepsilon_{ce} + \varepsilon_{cu})} - \frac{A_{pfU} E_{pfU}}{A_{ps}} \left[\Omega [(\varepsilon_{ps} - \varepsilon_{pe} - \varepsilon_{ce} + \varepsilon_{cu}) \frac{d_{pfU}}{d_p} - \varepsilon_{cu} + \varepsilon_{cefU}] + \varepsilon_{pefU} \right] + \frac{A'_s f_y - A_s f_y + 0.85 f'_c (b - b_w) h_f}{A_{ps}} \quad \text{(Ia)}$ $f_{pfU} = E_{pfU} [\Omega (\varepsilon_{faU} + \varepsilon_{cefU}) + \varepsilon_{pefU}] \quad \text{(Ib)}$ $\varepsilon_t = \varepsilon_{pa} = \varepsilon_{cu} (d_p - c) / c \geq 0.005 \quad \text{(Ic)}$ $c = \text{Eq. (4)}$
II – (Bonded Steel - Unbonded Steel)	$f_{ps} = \frac{1}{A_{ps}} \frac{0.85\beta_1 f'_c b_w \varepsilon_{cu} d_p}{(\varepsilon_{ps} - \varepsilon_{pe} - \varepsilon_{ce} + \varepsilon_{cu})} - \frac{A_{psU} E_{psU}}{A_{ps}} \left[\Omega [(\varepsilon_{ps} - \varepsilon_{pe} - \varepsilon_{ce} + \varepsilon_{cu}) \frac{d_{pU}}{d_p} - \varepsilon_{cu} + \varepsilon_{ceU}] + \varepsilon_{peU} \right] + \frac{A'_s f_y - A_s f_y + 0.85 f'_c (b - b_w) h_f}{A_{ps}} \quad \text{(IIa)}$ $f_{psU} = E_{psU} [\Omega (\varepsilon_{paU} + \varepsilon_{ceU}) + \varepsilon_{peU}] \leq 0.9 f_{pyU} \quad \text{(IIb)}$ $\varepsilon_{paU} = \frac{d_{pU}}{d_p} (\varepsilon_{pa} + \varepsilon_{cu}) - \varepsilon_{cu} \quad \text{(IIc)}$ $\varepsilon_t \text{ (Eq. Ic)}$
III – (Bonded FRP - Unbonded Steel)	$c = \left[\sqrt{(k_2^2 + 4k_1 k_3)} - k_2 \right] / 2k_1 \quad \text{(IIIa)}$ <p>Where:</p> $k_1 = 0.85\beta_1 f'_c b_w$ $k_2 = 0.85 f'_c (b - b_w) h_f + A'_s f_y - A_s f_y - A_{pf} E_{pf} (\varepsilon_{cef} + \varepsilon_{pef} - \varepsilon_{cu}) - A_{psU} E_{psU} [\Omega (\varepsilon_{ceU} - \varepsilon_{cu}) + \varepsilon_{peU}]$ $k_3 = (A_{pf} E_{pf} d_{pf} + \Omega A_{psU} E_{psU} d_{pU}) \varepsilon_{cu}$ $f_{pf} = E_{pf} [\varepsilon_{cu} (d_{pf} - c) / c + \varepsilon_{cef} + \varepsilon_{pef}] \leq f_{fu} \quad \text{(IIIb)}$ $f_{psU} = \Omega E_{psU} [\varepsilon_{cu} (d_{pU} - c) / c + \varepsilon_{ceU}] + E_{psU} \varepsilon_{peU} \quad \text{(IIIc)}$ $\varepsilon_t = \varepsilon_{fa} = \varepsilon_{cu} (d_t = d_{pf} - c) / c \geq 0.005 \quad \text{(III d)}$
IV – (Bonded FRP - Unbonded FRP)	<p>Same as for System III, except that the area A_{psU}, depth d_{pU}, pre-compression strain ε_{ceU}, effective strain ε_{peU}, and modulus of elasticity E_{psU} corresponding to the unbonded steel tendons are replaced respectively by A_{pfU}, d_{pfU}, ε_{cefU}, ε_{pefU} and E_{pfU} corresponding to the unbonded FRP tendons.</p>

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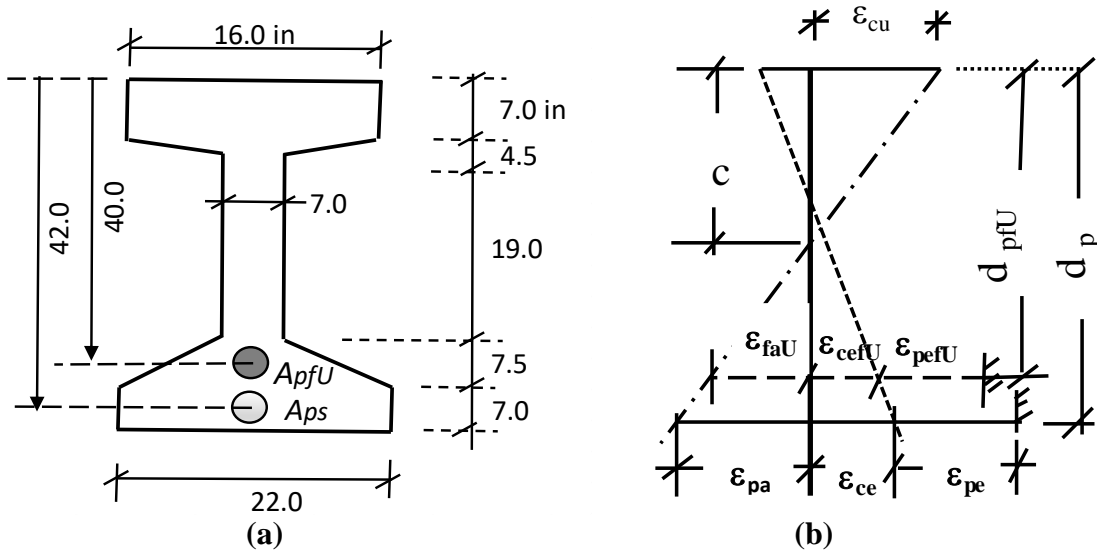
Table 2 - Design results of the hybrid beams/systems used in the parametric evaluation (I
in. = 25.4 mm, 1 ksi = 6.895 MPa)

Hybrid Systems			System I		System II		System III		System IV		$\frac{M_n(\text{Strain Compatibility})}{M_n(\text{Non-Linear Analysis})}$			
			Bonded Steel - Unbonded CFRP		Bonded Steel - Unbonded Steel		Bonded CFRP - Unbonded Steel		Bonded CFRP - Unbonded CFRP		Hybrid System			
f'_c	ϵ_t	HPR	A_{ps} (in ²)	A_{pfU} (in ²)	A_{ps} (in ²)	A_{psU} (in ²)	A_{pf} (in ²)	A_{psU} (in ²)	A_{pf} (in ²)	A_{pfU} (in ²)	I	II	III	IV
$f'_c = 6 \text{ ksi}$	0.005	0	1.44	0.00	1.44	0.00	1.28	0	1.28	0.00	0.98	0.98	0.96	0.96
		0.33	0.96	0.60	0.96	0.67	0.85	0.66	0.85	0.60	0.97	0.96	0.95	0.95
		0.66	0.48	1.20	0.48	1.34	0.43	1.33	0.43	1.20	0.98	0.98	0.96	0.96
		1	0.00	1.62	0.00	1.81	0.00	1.8	0.00	1.62	0.99	0.99	1.00	0.99
	0.0075	0	1.05	0.00	1.05	0.00	0.81	0	0.81	0.00	0.99	0.99	0.96	0.96
		0.33	0.70	0.43	0.70	0.47	0.54	0.46	0.54	0.43	0.98	0.98	0.94	0.94
		0.66	0.35	0.85	0.35	0.93	0.27	0.92	0.27	0.85	0.99	0.99	0.96	0.95
		1	0.00	1.11	0.00	1.22	0.00	1.2	0.00	1.11	1.01	1.02	1.03	1.01
	0.01*	0	0.83	0.00	0.83	0.00	0.56	0	0.56	0.00	0.99	0.99	1.00	1.00
		0.33	0.56	0.32	0.56	0.35	0.38	0.34	0.38	0.32	0.99	0.99	0.97	0.97
		0.66	0.28	0.64	0.28	0.70	0.19	0.68	0.19	0.64	1.01	1.02	1.00	0.98
		1	0.00	0.81	0.00	0.88	0.00	0.85	0.00	0.81	1.02	1.04	1.01	1.00
	0.015	0	0.60	0.00	0.60	0.00	Failure occurred by CFRP rupture at $\epsilon_t = 0.009$				0.99	0.99		
		0.33	0.40	0.21	0.40	0.22					1.00	0.98		
		0.66	0.20	0.41	0.20	0.45					1.03	0.99		
		1	0.00	0.48	0.00	0.53					1.03	0.98		
$f'_c = 10 \text{ ksi}$	0.005	0	2.08	0.00	2.08	0.00	1.84	0	1.84	0.00	0.97	0.97	0.95	0.95
		0.33	1.39	0.87	1.39	0.97	1.23	0.96	1.23	0.87	0.97	0.96	0.94	0.95
		0.66	0.69	1.73	0.69	1.94	0.61	1.92	0.61	1.73	0.97	0.97	0.96	0.95
		1	0.00	2.42	0.00	2.71	0.00	2.69	0.00	2.42	1.00	0.99	1.00	1.00
	0.0075	0	1.51	0.00	1.51	0.00	1.17	0	1.17	0.00	0.99	0.99	0.95	0.95
		0.33	1.01	0.61	1.01	0.67	0.78	0.66	0.78	0.61	0.98	0.98	0.94	0.93
		0.66	0.50	1.23	0.50	1.35	0.39	1.33	0.39	1.23	0.99	1.00	0.94	0.95
		1	0.00	1.68	0.00	1.84	0.00	1.81	0.00	1.68	1.01	1.01	1.02	1.01
	0.01*	0	1.20	0.00	1.20	0.00	0.81	0	0.81	0.00	0.99	0.99	1.01	1.01
		0.33	0.80	0.46	0.80	0.50	0.54	0.49	0.54	0.46	0.99	0.99	0.98	0.97
		0.66	0.40	0.93	0.40	1.01	0.27	0.98	0.27	0.93	1.00	1.01	1.01	0.98
		1	0.00	1.24	0.00	1.34	0.00	1.3	0.00	1.24	1.02	1.03	1.01	0.99
	0.015	0	0.86	0.00	0.86	0.00	Failure occurred by CFRP rupture at $\epsilon_t = 0.009$				0.99	0.99		
		0.33	0.57	0.30	0.57	0.32					1.00	0.98		
		0.66	0.29	0.59	0.29	0.65					1.03	0.98		
		1	0.00	0.75	0.00	0.83					1.04	0.98		
<ul style="list-style-type: none"> • $L = 360 \text{ in.}; b = 12 \text{ in.}; h = 24 \text{ in.}$ • Steel Tendon: $E_{ps} = 27890 \text{ ksi}; f_{pu} = 278 \text{ ksi}; f_{py} = 243.5 \text{ ksi}; \epsilon_{pu} = 0.069; f_{pe} = 0.5f_{pu}$ • CFRP Tendon: $E_{pf} = 21750 \text{ ksi}; f_{fu} = 370 \text{ ksi}; \epsilon_{fu} = 0.017; f_{pfe} = 0.45f_{fu}$ • Reinforcing Steel: $A_s = 0.58 \text{ in.}^2$ for beams with $HPR = 1.0$; $A_s = 0.0 \text{ in.}^2$ otherwise • Depth of prestressed steel/CFRP or reinforcing steel = $0.85h = 20.4 \text{ in.}$ 										Average	1.00	0.99	0.98	0.97
										Std Dev.	0.02	0.02	0.03	0.02
										Minimum	0.97	0.96	0.94	0.93
										Maximum	1.04	1.04	1.03	1.01

(*) The bonded CFRP tendons in Systems III and IV ruptured at $\epsilon_t = 0.009$

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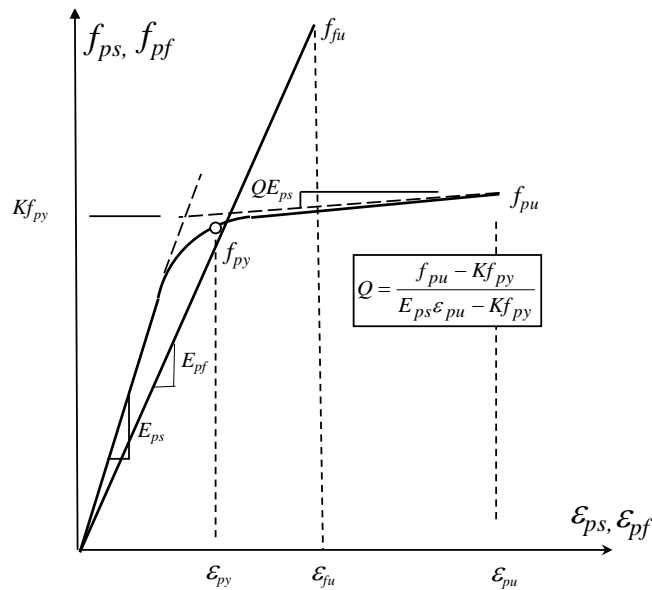


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735 Fig. 1 – (a) AASHTO Type III hybrid PC section used in the design example of Appendix A; (b)
736 strain distribution at nominal flexural strength (all dimensions are in inches - 1 in. = 25.4 mm).

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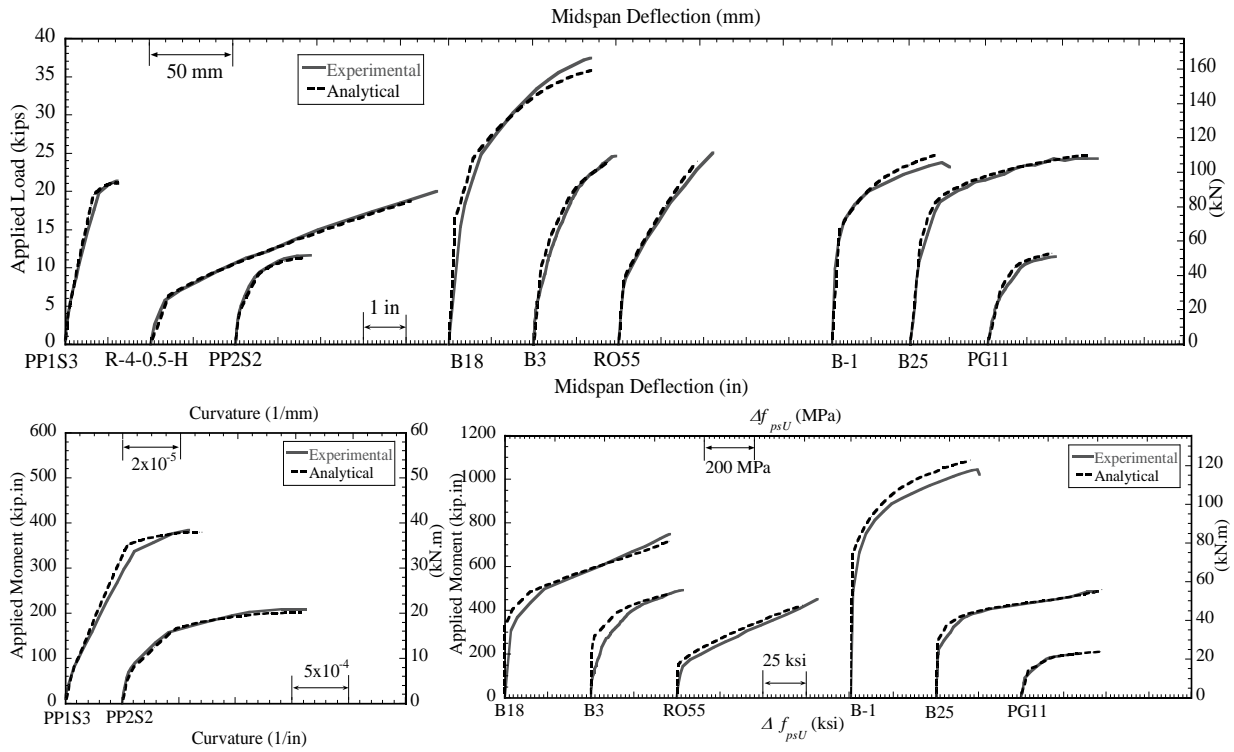
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740 Fig. 2 – Material models for the prestressing steel and CFRP tendons used in the nonlinear
741 analysis.

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748 *Fig. 3 – Comparison of nonlinear analysis with experimental results (1 kip = 4.46 kN, 1 ksi =*
749 *6.895 MPa, 1 in. = 25.4 mm).*

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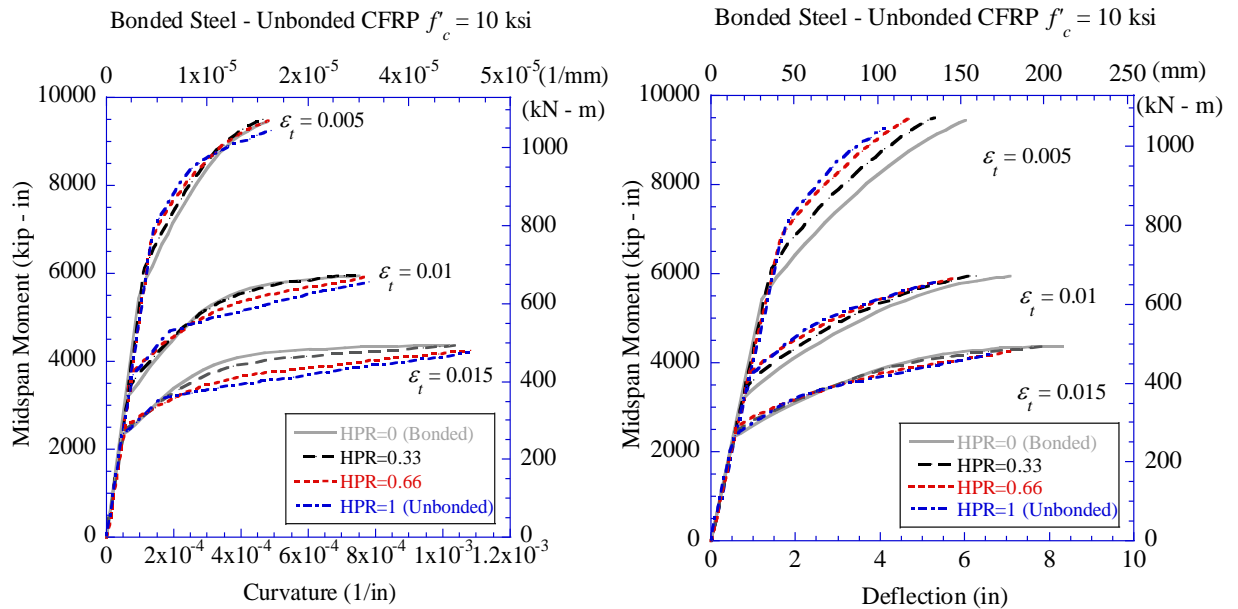
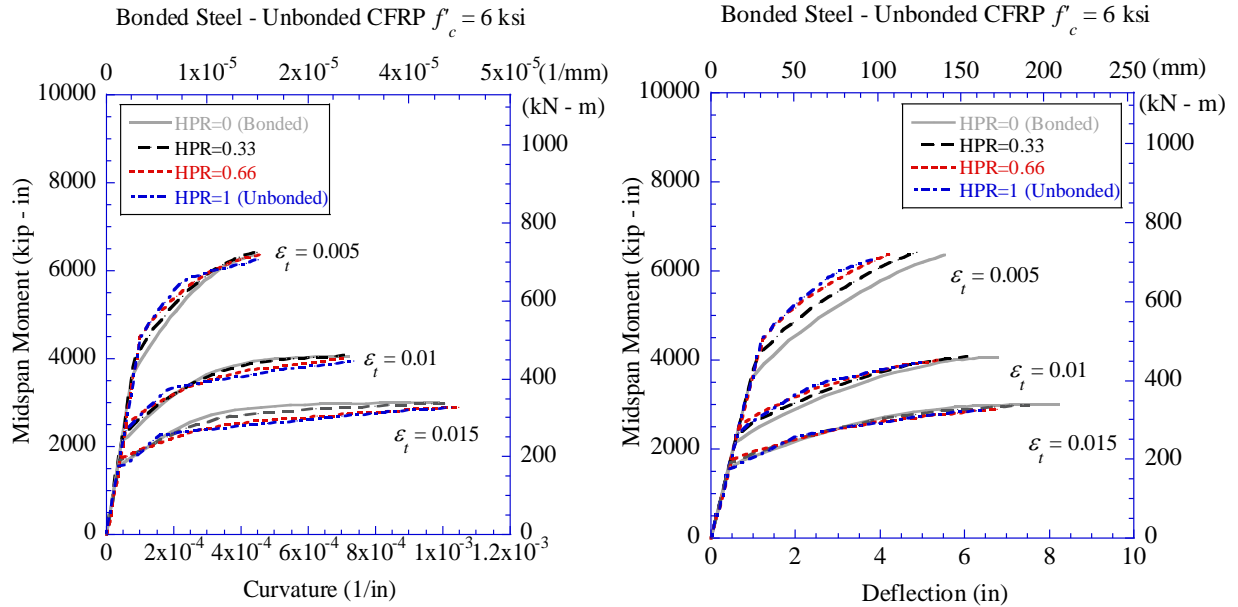
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765 *Fig. 4 (a) – Moment versus curvature and moment versus deflection behavior generated using*
766 *nonlinear analysis for the beams in System I (1 in. = 25.4 mm; 1 kip = 4.46 kN).*

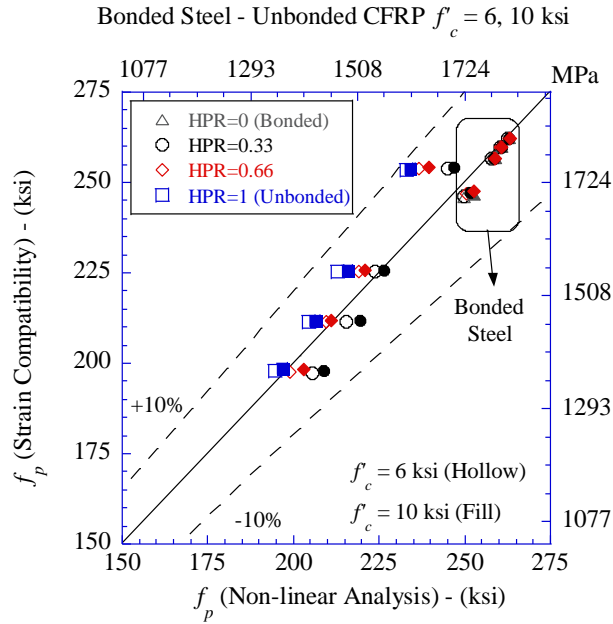
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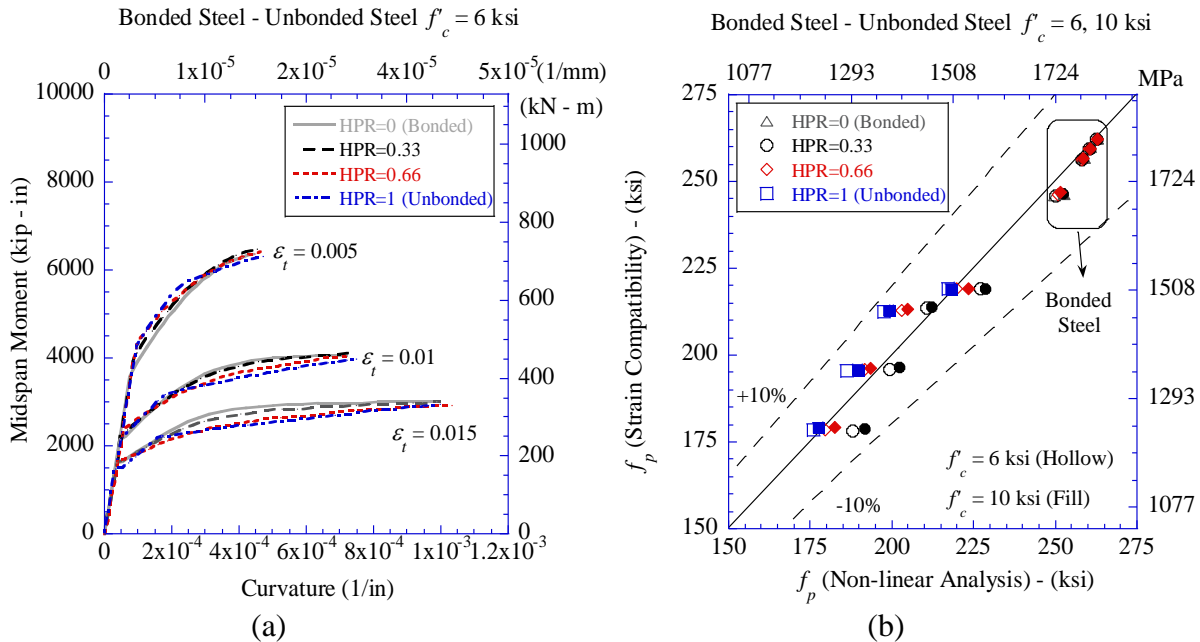
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773 Fig. 4(b) –Nonlinear analysis versus strain compatibility results of the ultimate stress f_p
 774 (f_{ps} / f_{pfU}) for the beams in System I (1 ksi = 6.895 MPa).

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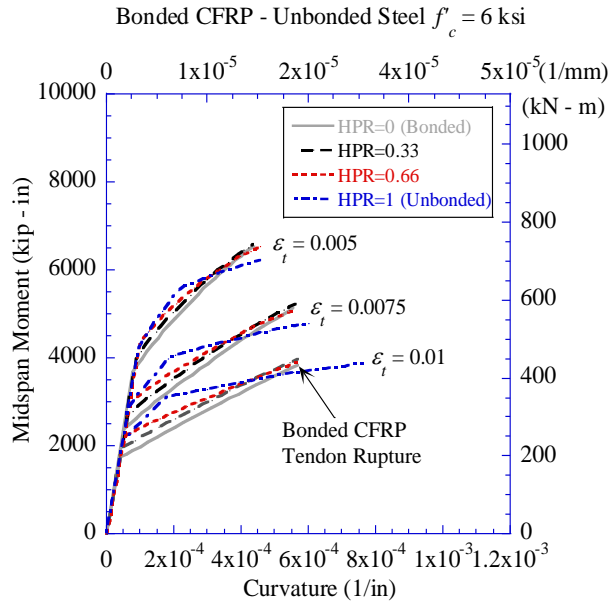


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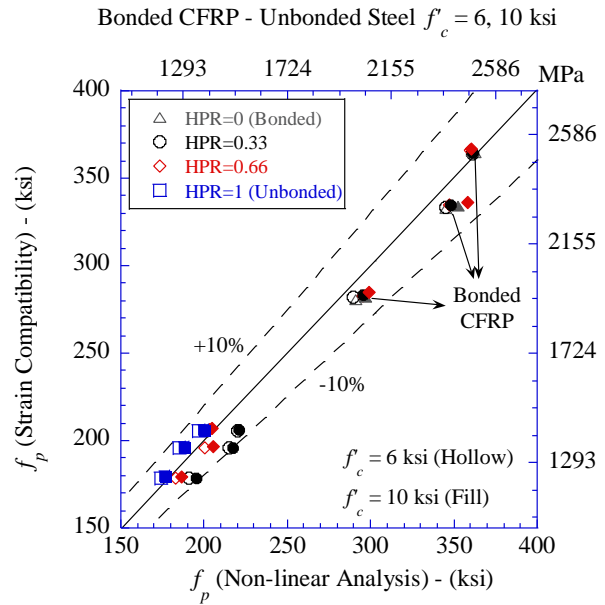
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778 Fig. 5 – (a) Representative moment-curvature behavior; (b) nonlinear analysis versus strain
 779 compatibility results of the ultimate stress f_p (f_{ps} / f_{psU}) for the beams in System II (1 in. = 25.4
 780 mm, 1 kip = 4.46 kN, 1 ksi = 6.895 MPa).

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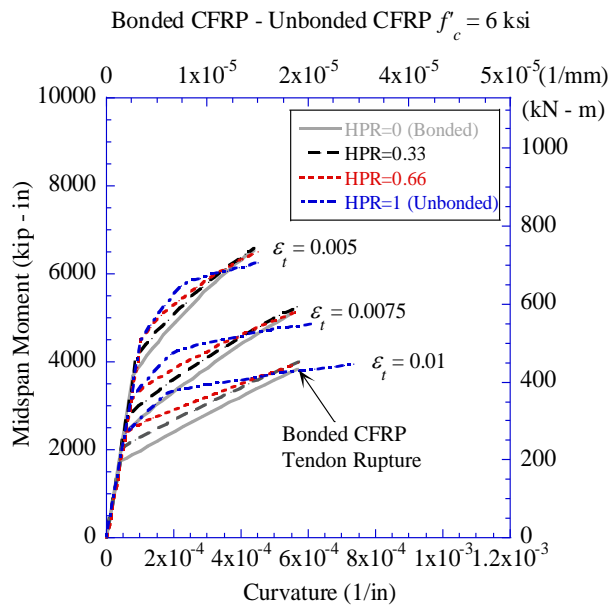
(a)



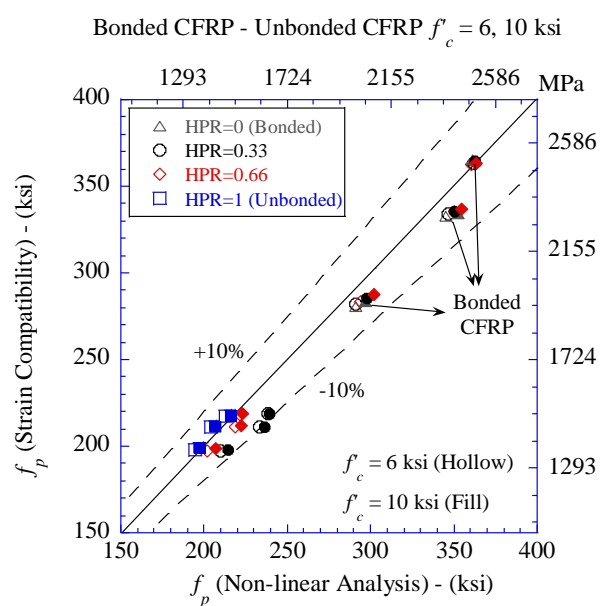
(b)

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784 Fig. 6 – (a) Representative moment-curvature behavior; (b) nonlinear analysis versus strain
785 compatibility results of the ultimate stress f_p (f_{pf} / f_{psu}) for the beams in System III (1 in. =
786 25.4 mm, 1 kip = 4.46 kN, 1 ksi = 6.895 MPa).



(a)



(b)

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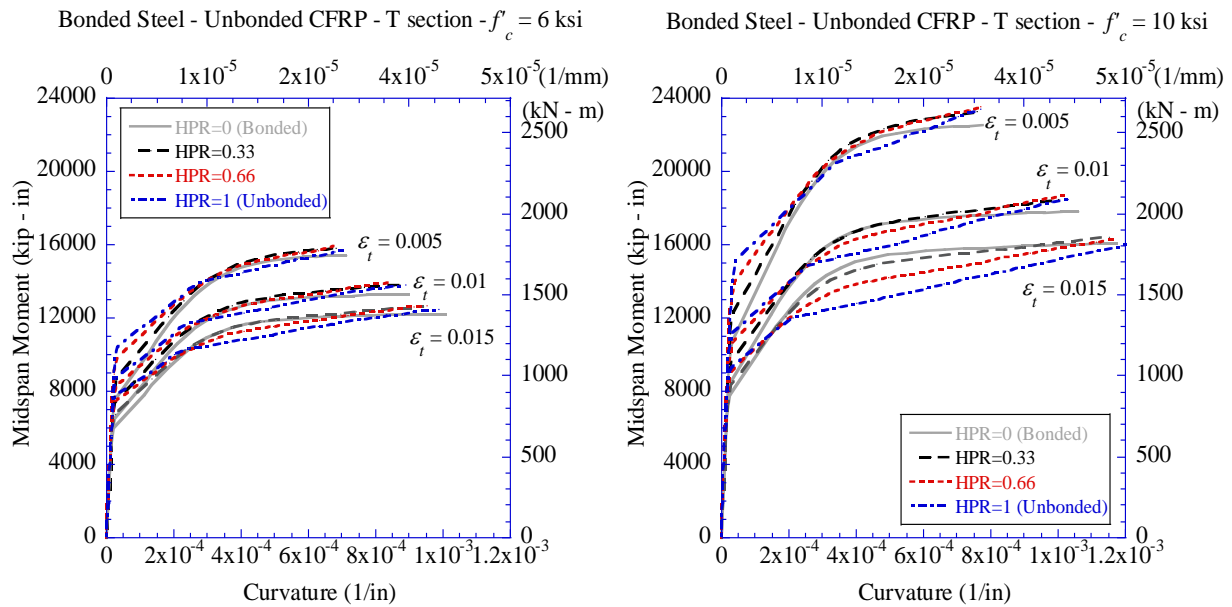
789 Fig. 7 – (a) Representative moment-curvature behavior; (b) nonlinear analysis versus strain
790 compatibility results of the ultimate stress f_p (f_{pf} / f_{pfU}) for the beams in System IV (1 in. =
791 25.4 mm, 1 kip = 4.46 kN, 1 ksi = 6.895 MPa).

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797 *Fig. 8 – Moment – curvature behavior generated using nonlinear analysis for the beams with a T*
798 *section in System I (1 in. = 25.4 mm; 1 kip = 6.895 MPa).*

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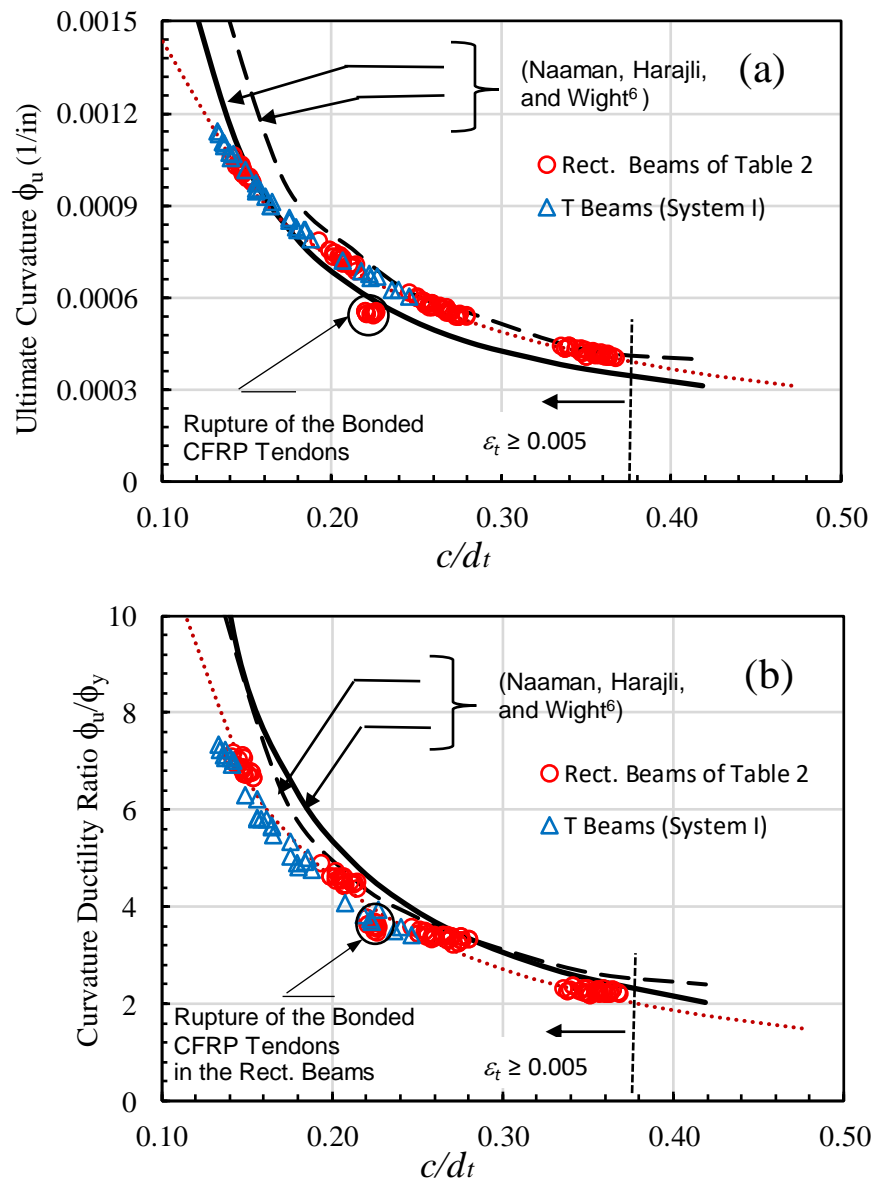
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816 *Fig. 9 – Variation of (a) ultimate curvature, and (b) curvature ductility ratio versus c/d_t for the*
817 *designed beams in hybrid systems I through IV (1 in. = 25.4 mm).*

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